

# A Biomed Data Analyst Training Program

Time series

**Professor Ron S. Kenett**

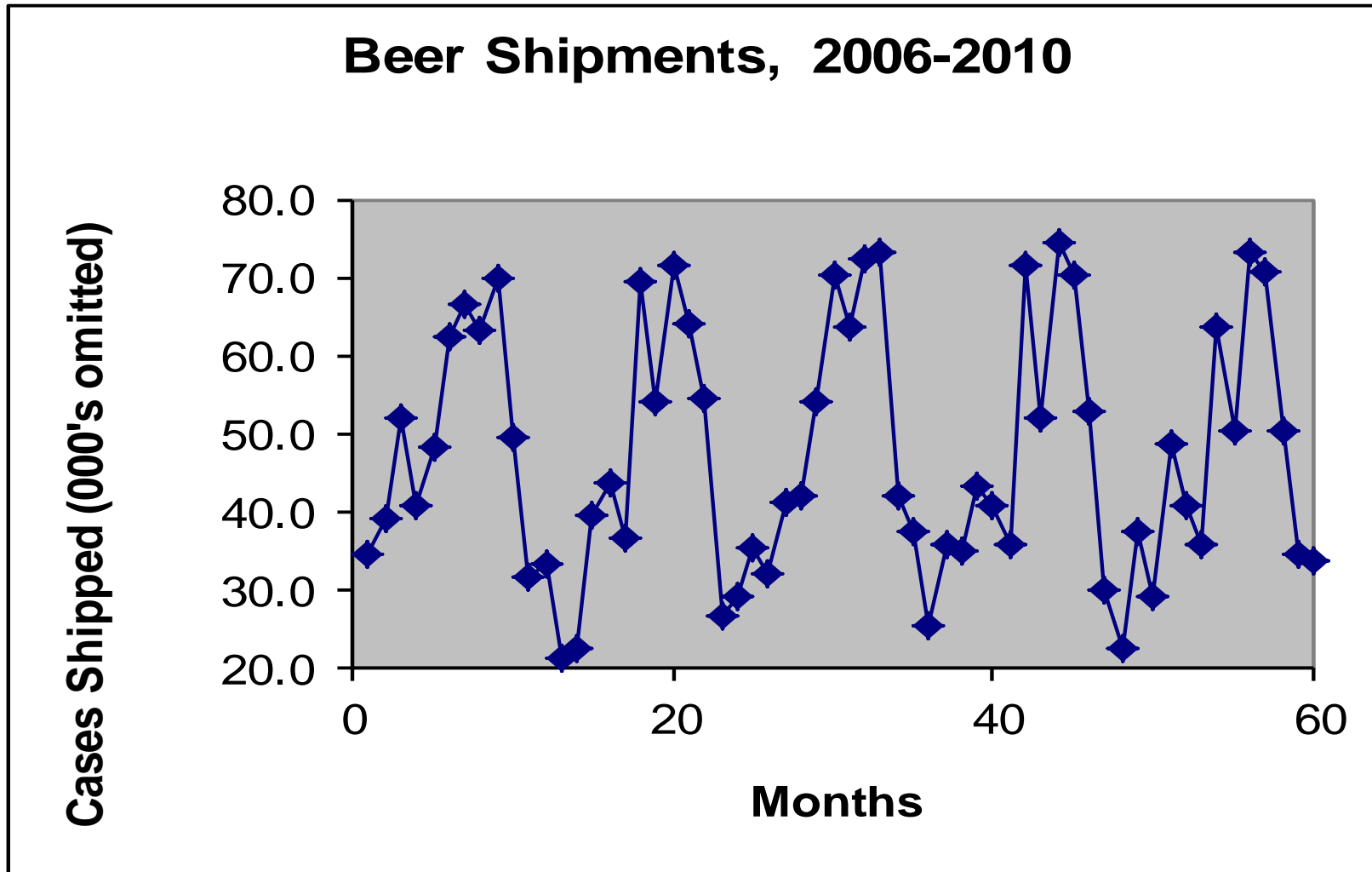
# The Beer Deliveries Example

Deliveries of beer by a beer distributor over five years, the sixty months from January 2006 to December 2010

The data is measured as the number of cases distributed (000's omitted)

	January	February	March	April	May	June	July	August	September	October	November	December
2006	34.6	39.3	52.4	40.7	48.5	62.7	66.8	63.5	70.3	49.9	31.8	33.3
2007	21.3	22.6	39.5	43.9	36.7	69.7	54.2	71.8	64.4	54.7	26.7	29.1
2008	35.6	32.2	41.4	42.2	54.3	70.5	63.9	72.6	73.6	42.3	37.5	25.3
2009	35.9	35.2	43.6	41.0	35.8	71.8	52.0	74.7	70.6	53.0	29.9	22.5
2010	37.4	29.1	48.9	40.9	36.1	64.0	50.4	73.4	71.1	50.4	34.8	33.8

# Run chart of sales



# Three months moving average

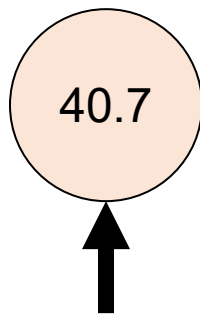
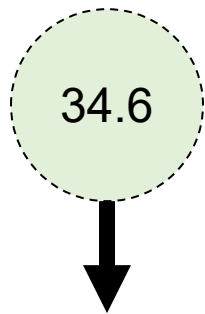
$$\begin{aligned}\bar{X}_t &= \frac{X_{t-1} + X_{t-2} + X_{t-3}}{3} \\ &= \frac{34.6 + 39.3 + 52.4}{3} = \frac{126.3}{3} = 42.1\end{aligned}$$



Three months average

# Three months moving average

$$\bar{X}_t = \frac{39.3 + 52.4 + 40.7}{3} = \frac{132.4}{3} = 44.1$$

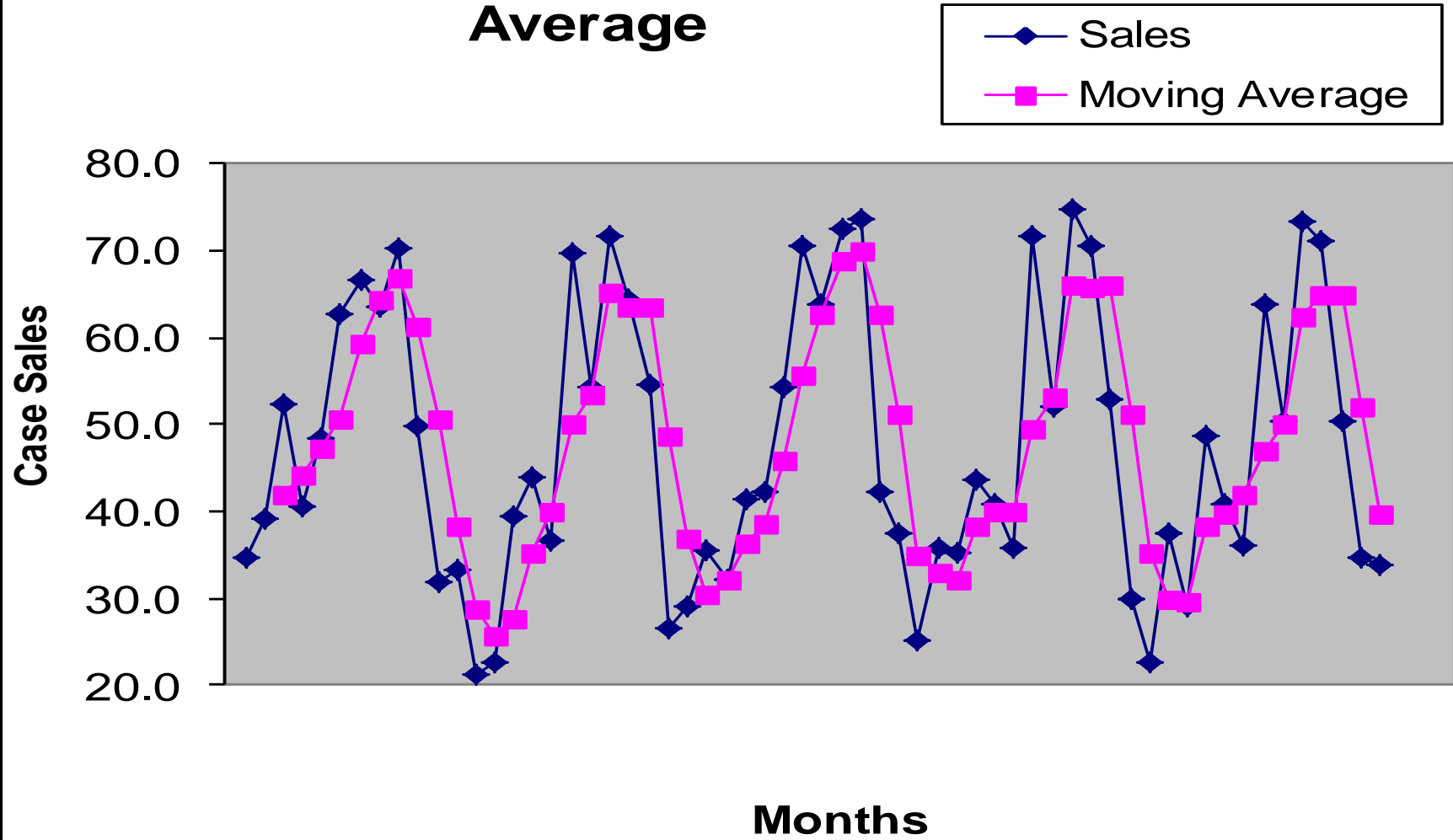


Average of next three months

# Three months moving average

Month	Sales	Moving Average
January-06	34.6	
February-06	39.3	
March-06	52.4	42.1
April-06	40.7	44.1
May-06	48.5	47.2
June-06	62.7	50.7
July-06	66.8	59.3

# Beer Sales: Actual vs 3-month Moving Average

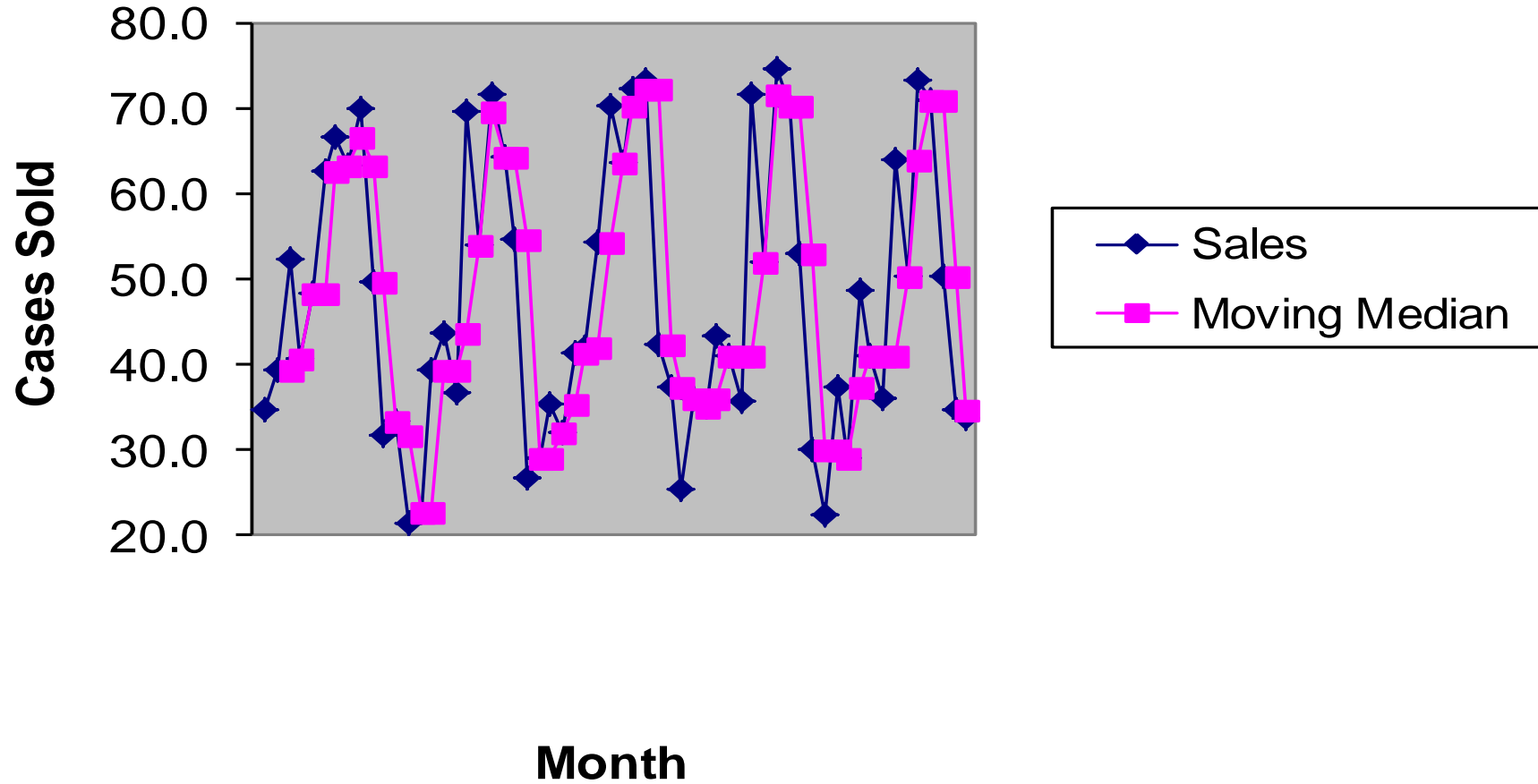


# Three months moving median

Month	Sales	Moving Median
January-06	34.6	
February-06	39.3	
March-06	52.4	39.3
April-06	40.7	40.7
May-06	48.5	48.5
June-06	62.7	48.5
July-06	66.8	62.7
August-06	63.5	63.5



# Beer Sales vs. Moving Median



# Exponential smoothing

$$\hat{y}_{t+1} = ay_t + a(1-a)y_{t-1} + a(1-a)^2 y_{t-2} + \dots$$

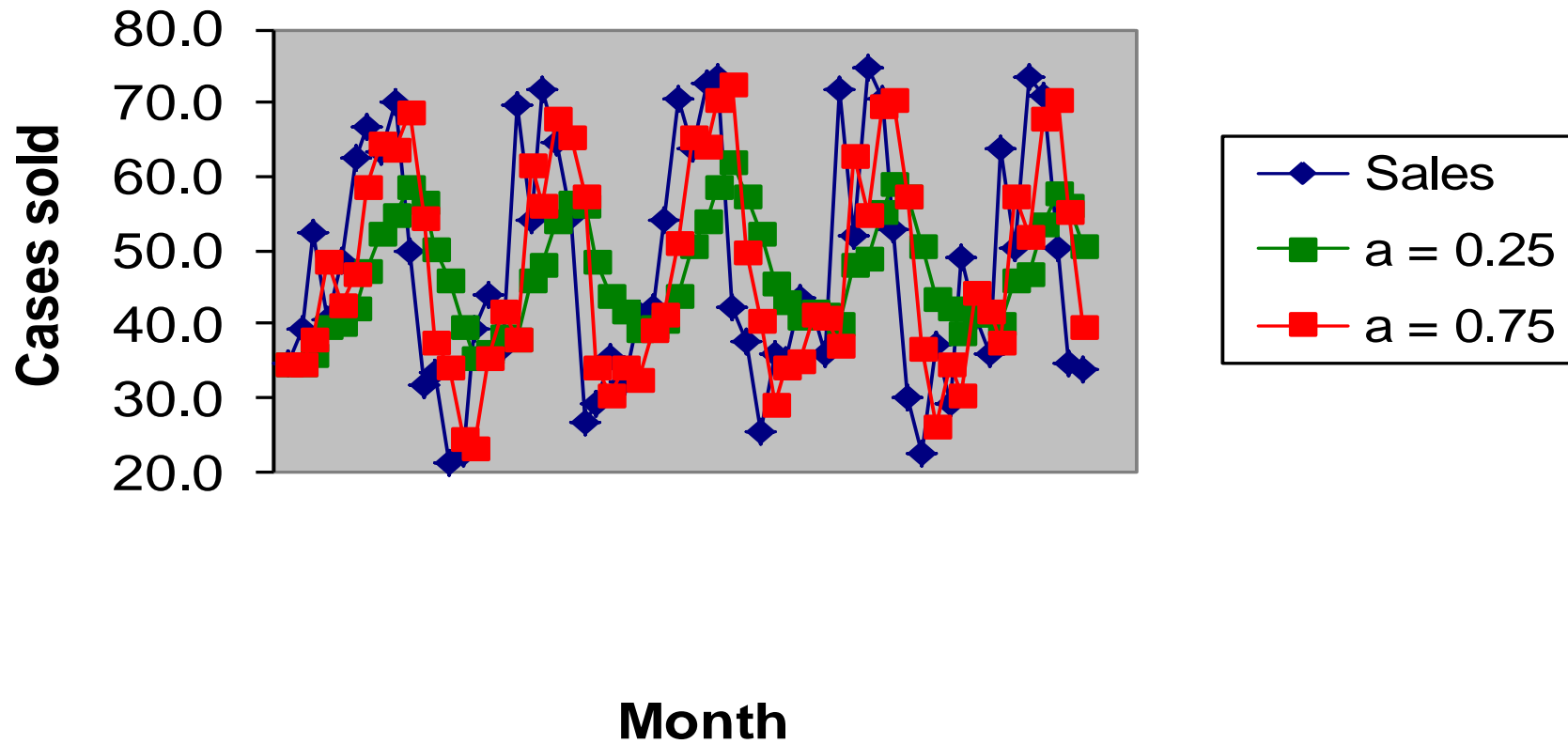
Generally, for data that is highly variable, a higher **a** is chosen

In practice, however, **a** seldom exceeds 0.5

For data which has more stability, a lower value of **a** is chosen

Typical **a** values range for 0.2 to 0.3

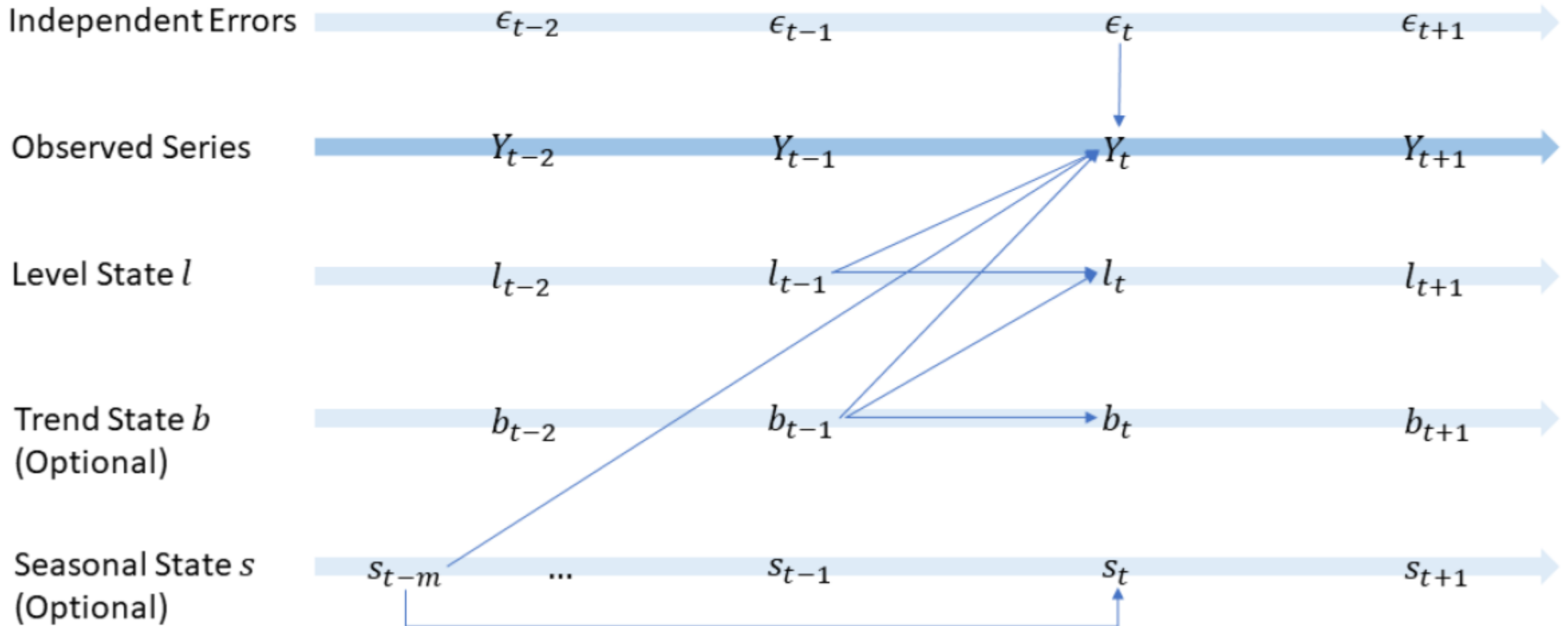
## Beer Sales vs. Two Exponential Smoothing values



State space model

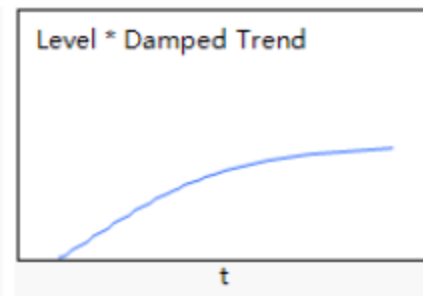
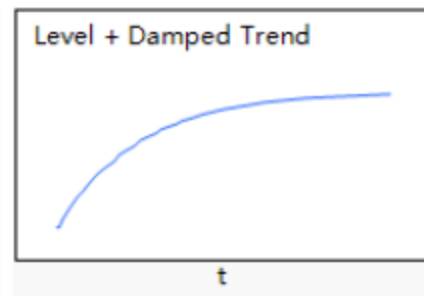
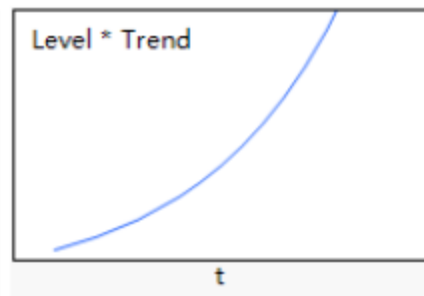
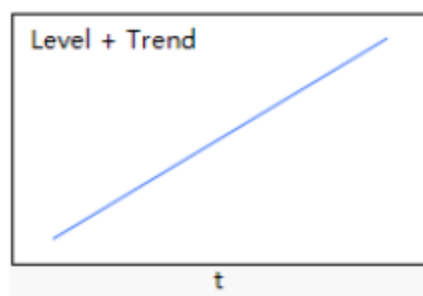
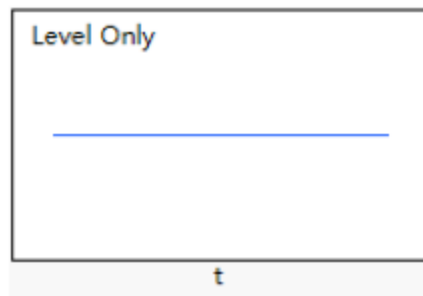
$$Y_t = \left( \left( l_{t-1} \quad + \quad b_{t-1} \right) \quad + \quad s_{t-m} \right) \quad + \quad \epsilon_t$$

$$\times \quad \times \quad \times \quad \times \quad (1 + \epsilon_t)$$

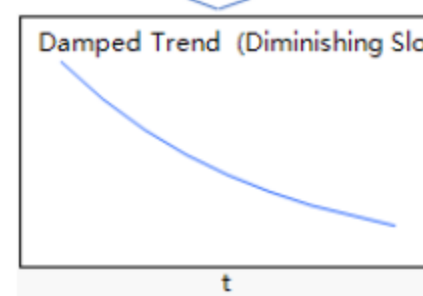
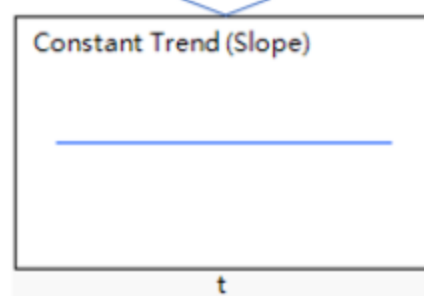
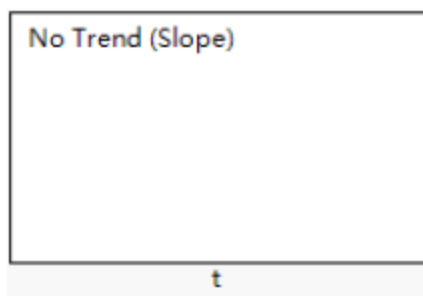


$$Y_t = \left( \left( l_{t-1} \times b_{t-1} \right) \times s_{t-m} \right) \times (1 + \epsilon_t)$$

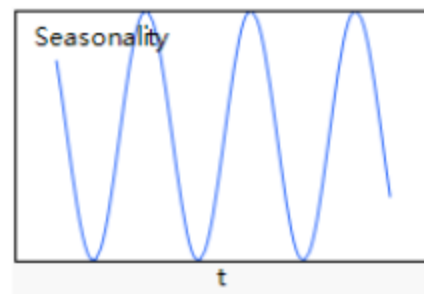
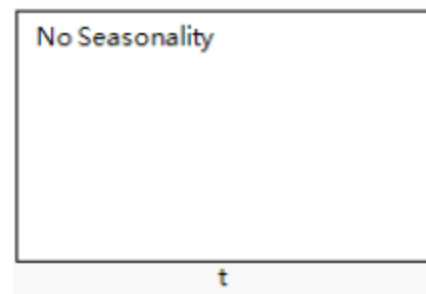
Level  $l$



Trend  $b$



Seasonal  $s$



# The Multiplicative Model

$$y_t = T_t C_t S_t I_t$$

$T_t$  = trend factor

$C_t$  = cyclic factor

$S_t$  = seasonal factor

$I_t$  = random factor

# The Multiplicative Model

## Example:

1. The long-term trend for a specific product is +1.02
2. The cyclic factor at time  $t$  is 1.03
3. The seasonal factor at time  $t$  is 0.96
4. We cannot state the random factor

# The Multiplicative Model

$$\begin{aligned}\hat{y}_t &= T_t C_t S_t = 1.02 \cdot 1.03 \cdot 0.96 \\ &= 1.0086\end{aligned}$$

- This predicts a slight increase ( $\sim 1\%$ ) for period  $t$
- If the actual increase was 1.0125, then  $I_t = 1.0125 / 1.0086 = 1.0039$



# The Multiplicative Model

We can also take away the effect of the long-term data

This is termed a *detrended series*

Recall that  $y_t = 1.0125$  and that the trend factor was  $T_t = 1.02$

$$\frac{y_t}{T_t} = \frac{T_t C_t S_t I_t}{T_t} = \frac{1.0125}{1.02} = 0.9927$$

- Thus, without the long-term trend, we would have shipped less units this period

# The Additive Model

$$y_t = T_t + C_t + S_t + I_t$$

$T_t$  = trend factor

$C_t$  = cyclic factor

$S_t$  = seasonal factor

$I_t$  = random factor

# The Additive Model

Say, we know that overtime, we ship 50 additional units per period, and in this business cycle we are shipping an additional 200 units

However, during this period, we typically ship 175 fewer units:

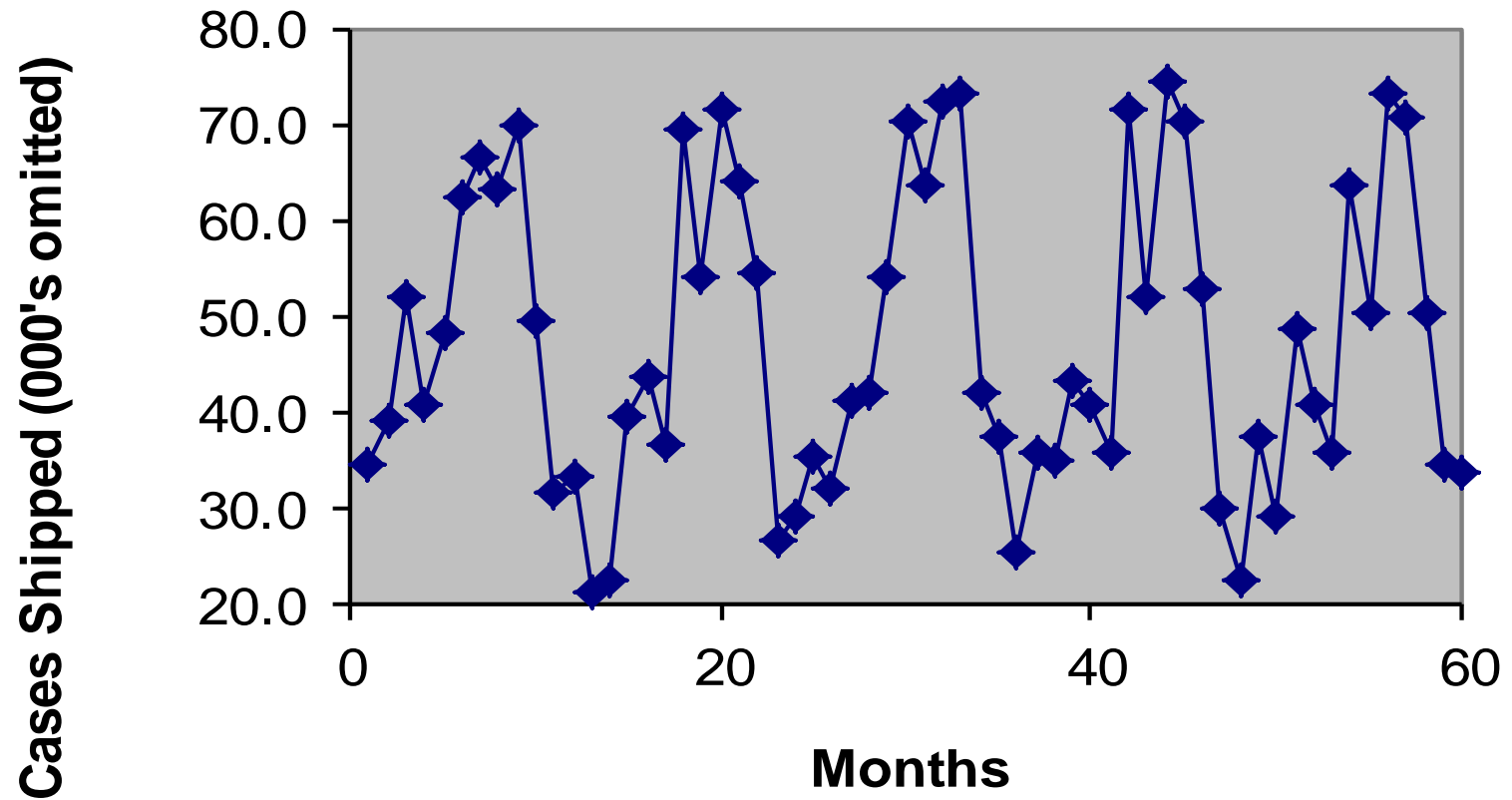
$$\begin{aligned}\hat{y}_t &= T_t + C_t + S_t \\ &= 50 + 200 - 175 = 75\end{aligned}$$

# The Additive Model

Thus, we could forecast shipping an additional 75 units this period  
If we actually shipped 91 additional units

Then,  $I_t = (91 - 75) = 16$

# Beer Shipments, 2006-2010





# Analysis of seasonal effects

For January, the average is 33.0 versus an overall mean of 47.6. The seasonal adjustment is thus:

$$S_{Jan} = \frac{\bar{X}}{\bar{X}_{Jan}} = \frac{47.6}{33.0} = 1.442$$

- As a result, we will multiple actual January sales by 1.442 to adjust for the fact that January is a low sales month

# Analysis of seasonal effects

July, however, is a usually high sales month

As a result, its seasonal adjustment will bring its value down:

$$S_{Jul} = \frac{\bar{X}}{\bar{X}_{Jul}} = \frac{47.6}{57.5} = 0.828$$

- As a result, to “seasonally adjust”, we multiple each July value by 0.828



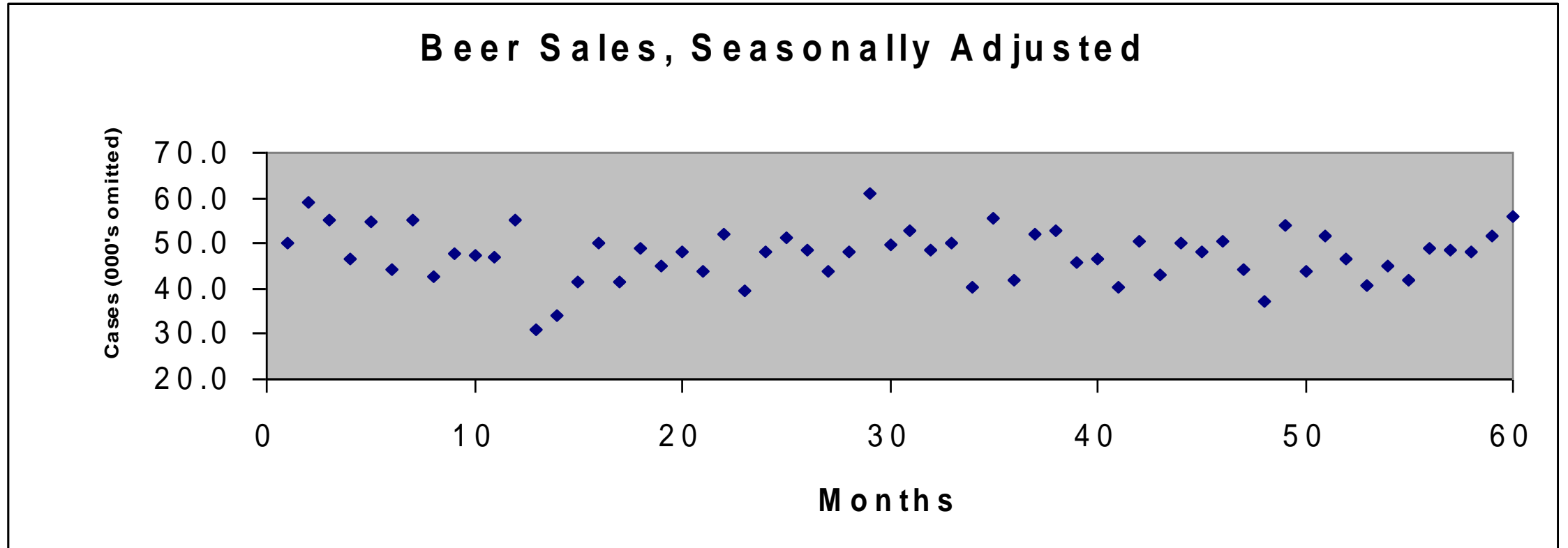
# Analysis of seasonal effects

In the table below, the seasonal adjustment factors are applied to all the original values

They are “deseasonalized”:

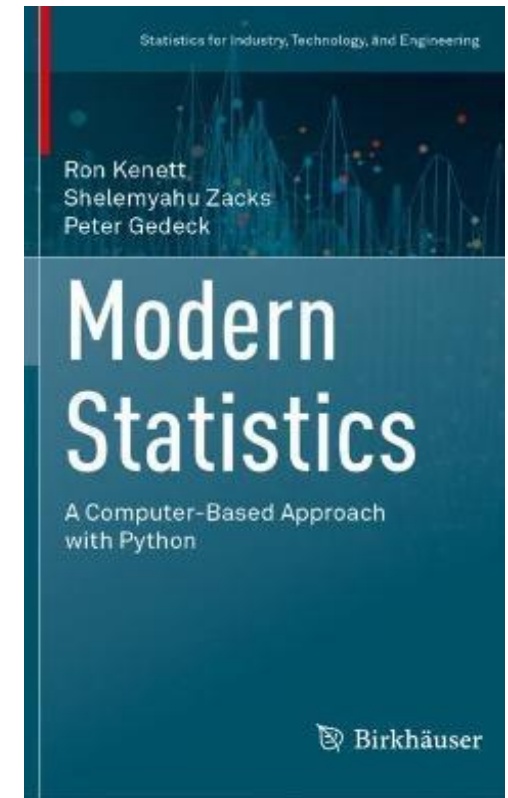
	January	February	March	April	May	June	July	August	September	October	November	December
2006	50.0	59.0	55.2	46.4	54.6	44.1	55.3	42.5	47.8	47.4	47.1	55.1
2007	30.8	34.0	41.6	50.0	41.4	49.0	44.9	48.0	43.8	52.0	39.5	48.1
2008	51.3	48.4	43.7	48.1	61.1	49.5	52.9	48.5	50.0	40.2	55.5	41.8
2009	51.9	52.9	45.9	46.7	40.3	50.4	43.1	49.9	48.0	50.4	44.3	37.2
2010	54.0	43.7	51.5	46.7	40.6	45.0	41.8	49.1	48.4	47.9	51.5	55.8

# Seasonality Adjusted Series



# Chapter 6

## Time Series Analysis and Prediction



**Preview** In this chapter, we present essential parts of time series analysis, with the objective of predicting or forecasting its future development. Predicting future behavior is generally more successful for stationary series, which do not change their stochastic characteristics as time proceeds. We develop and illustrate time series which are of both types, namely, covariance stationary and non-stationary.

# Chapter 6

Modern Statistics: A Computer Based Approach with Python  
by Ron Kenett, Shelemyahu Zacks, Peter Gedeck

Publisher: Springer International Publishing; 1st edition (September 15, 2022)  
ISBN-13: 978-3031075650

(c) 2022 Ron Kenett, Shelemyahu Zacks, Peter Gedeck

The code needs to be executed in sequence.

## Time Series Analysis and Prediction

Ron Kenett, Shelemyahu Zacks, Peter Gedeck  
Pages 329-360

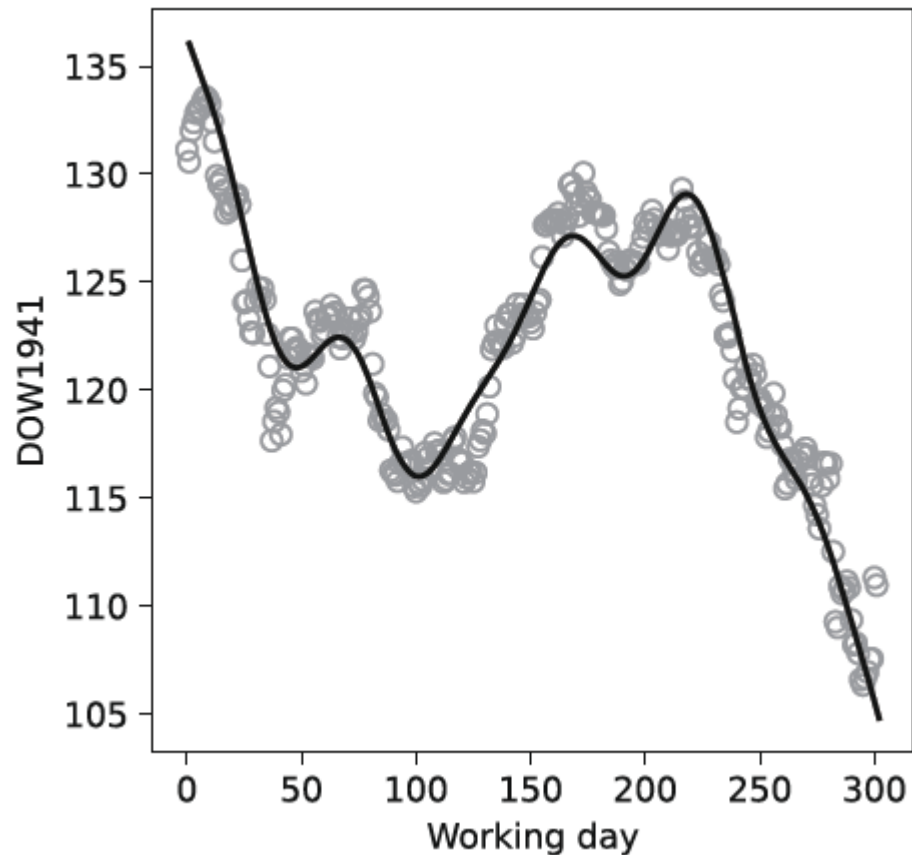
```
In [1]: import os
os.environ['OUTDATED_IGNORE'] = '1'
import warnings
from outdated import OutdatedPackageWarning
warnings.filterwarnings('ignore', category=FutureWarning)
warnings.filterwarnings('ignore', category=OutdatedPackageWarning)
```

## Time Series Analysis and Prediction

```
In [2]: import datetime
import statsmodels.formula.api as smf
from statsmodels.tools.sm_exceptions import ValueWarning
import pandas as pd

import random
import numpy as np
import pingouin as pg
from scipy import stats
import matplotlib.pyplot as plt
import mistat
```

# The Components of a Time Series



$$\begin{aligned} (t) = & 123.34 + 27.73 \frac{t - 151}{302} - 15.83 \left( \frac{t - 151}{302} \right)^2 - 237.00 \left( \frac{t - 151}{302} \right)^3 \\ & + 0.1512 \cos \frac{4\pi t}{302} + 1.738 \sin \frac{4\pi t}{302} + 1.770 \cos \frac{8\pi t}{302} - 0.208 \sin \frac{8\pi t}{302} \\ & - 0.729 \cos \frac{12\pi t}{302} + 0.748 \sin \frac{12\pi t}{302}. \end{aligned}$$

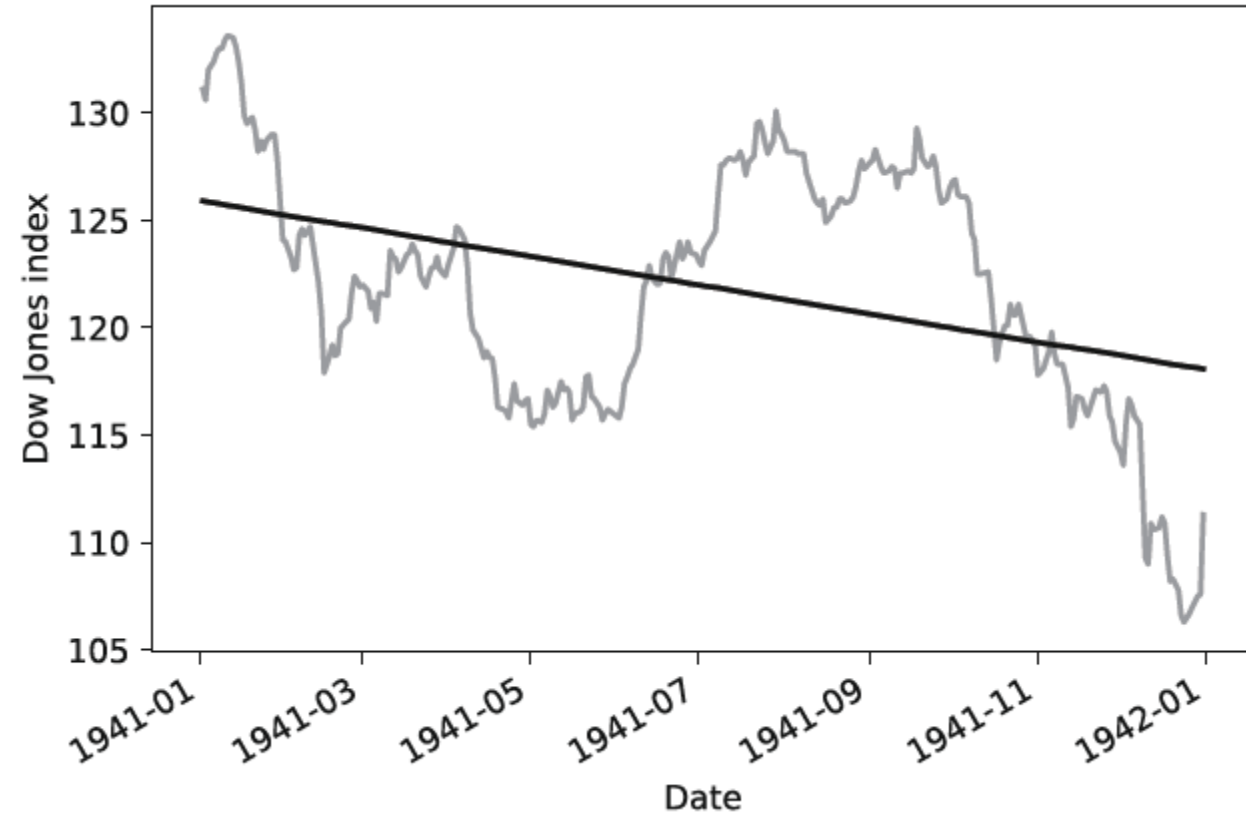
```

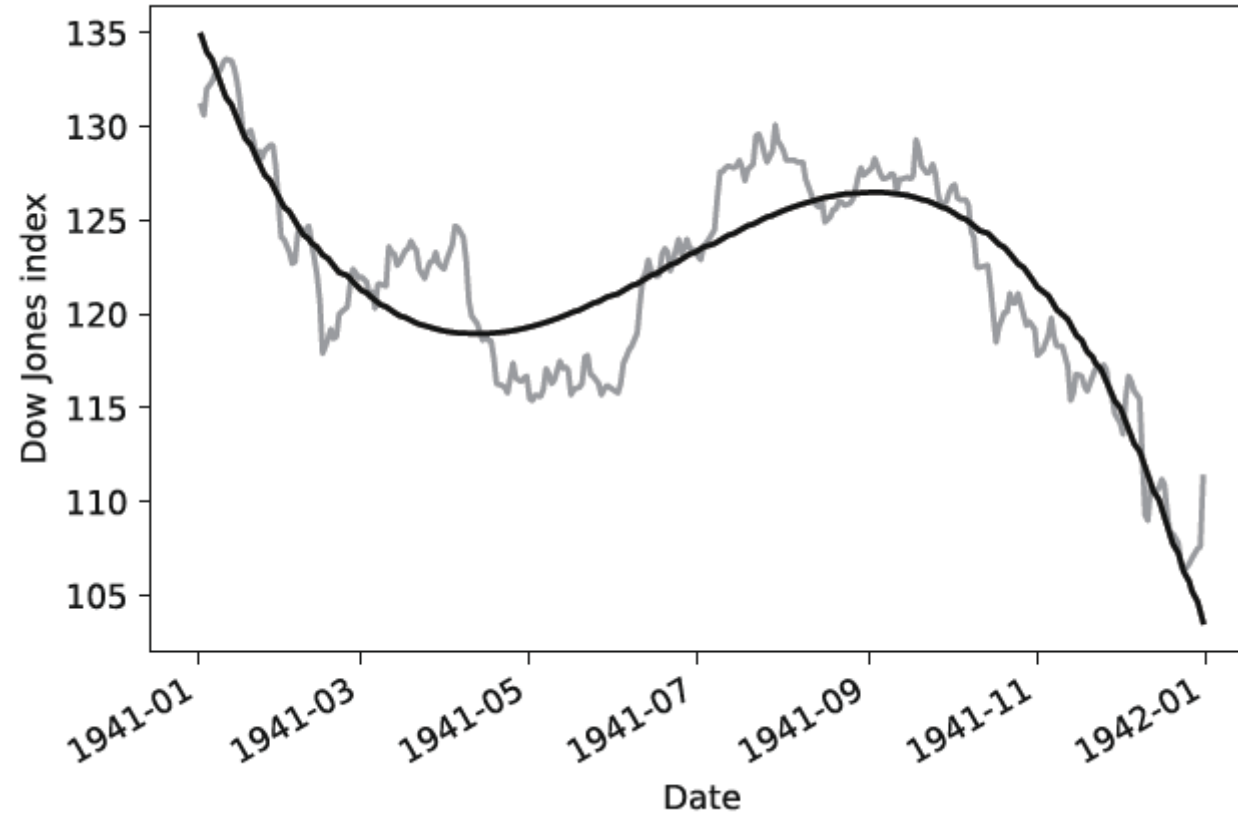
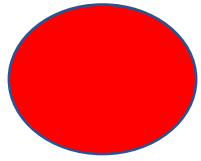
dow1941 = mistat.load_data('DOW1941')
t = np.arange(1, len(dow1941) + 1)
x = (t - 151) / 302
omega = 4 * np.pi * t / 302
ft = (123.34 + 27.73 * x - 15.83 * x ** 2 - 237.00 * x**3
      + 0.1512 * np.cos(omega) + 1.738 * np.sin(omega)
      + 1.770 * np.cos(2 * omega) - 0.208 * np.sin(2 * omega)
      - 0.729 * np.cos(3 * omega) + 0.748 * np.sin(3 * omega))

fig, ax = plt.subplots(figsize=[4, 4])
ax.scatter(dow1941.index, dow1941, facecolors='none', edgecolors='grey')
ax.plot(t, ft, color='black')
ax.set_xlabel('Working day')
ax.set_ylabel('DOW1941')
plt.show()

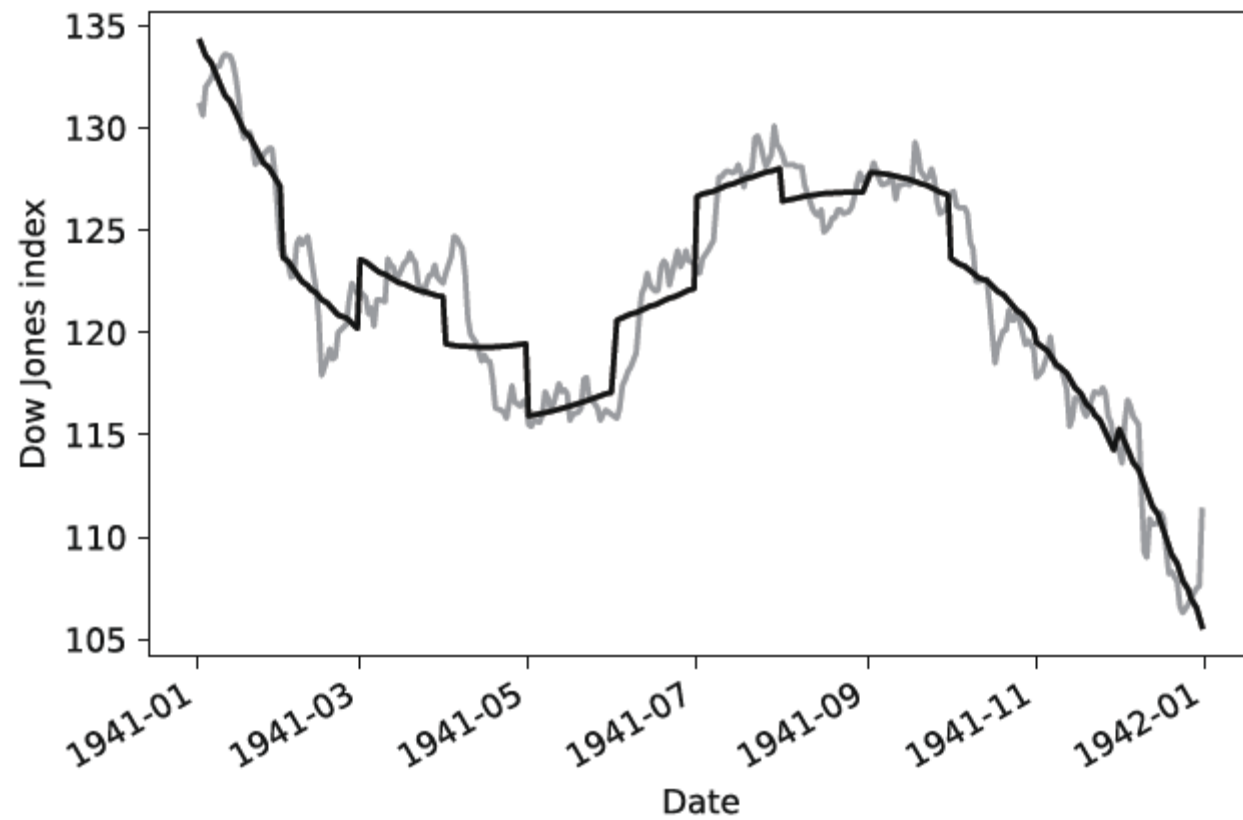
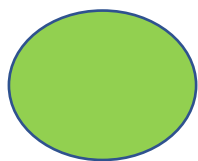
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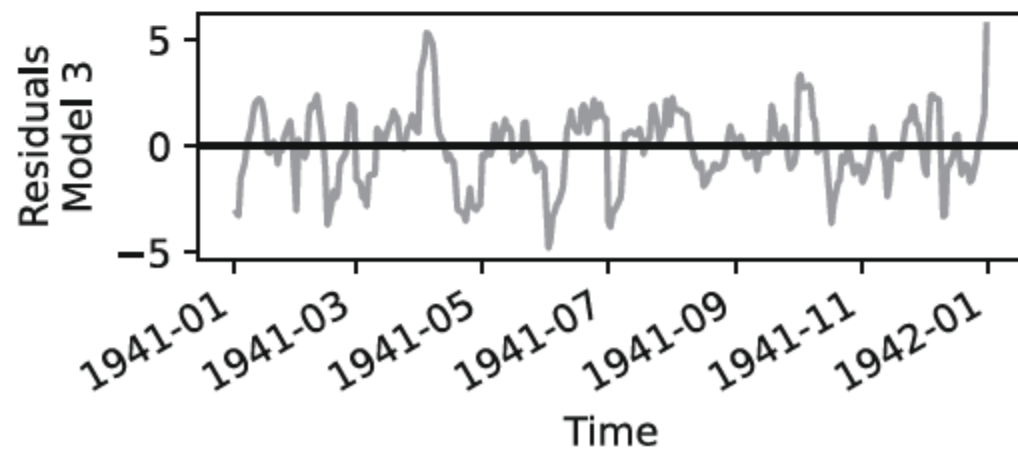
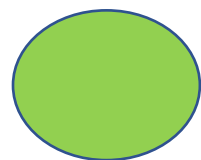
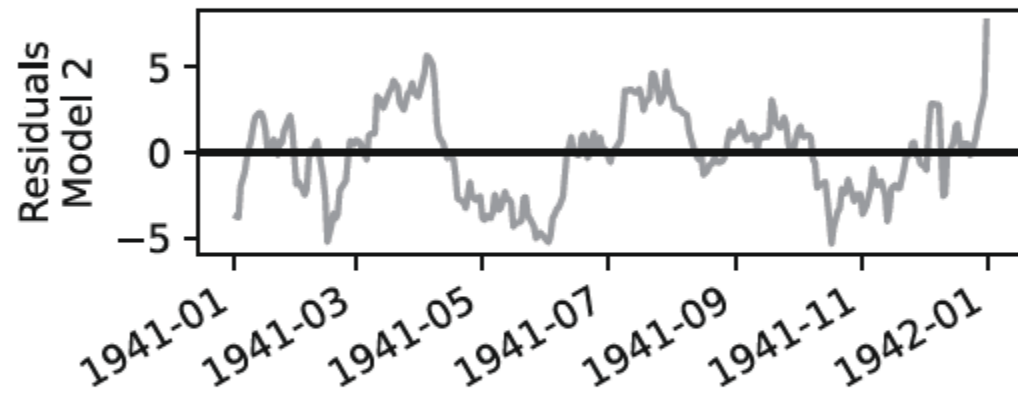
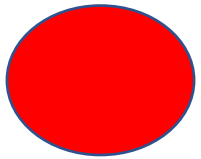
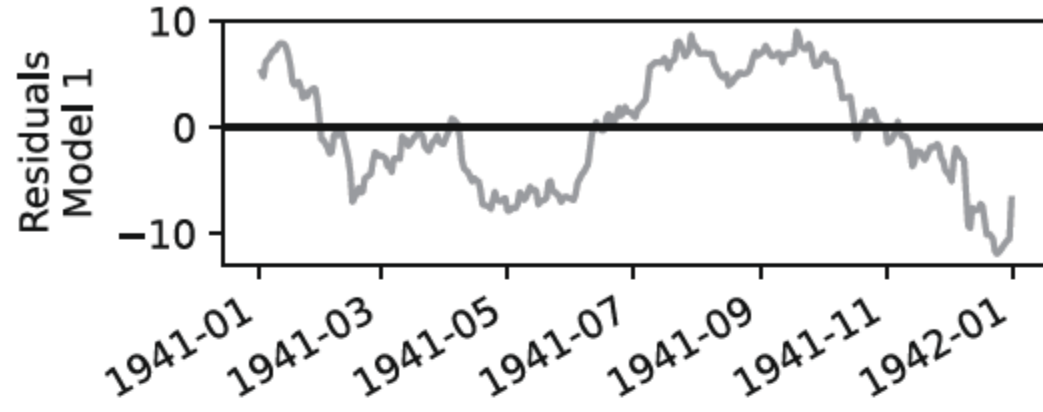
$$\begin{aligned}
f(t) = & 123.34 + 27.73 \frac{t - 151}{302} - 15.83 \left( \frac{t - 151}{302} \right)^2 - 237.00 \left( \frac{t - 151}{302} \right)^3 \\
& + 0.1512 \cos \frac{4\pi t}{302} + 1.738 \sin \frac{4\pi t}{302} + 1.770 \cos \frac{8\pi t}{302} - 0.208 \sin \frac{8\pi t}{302} \\
& - 0.729 \cos \frac{12\pi t}{302} + 0.748 \sin \frac{12\pi t}{302}.
\end{aligned}$$



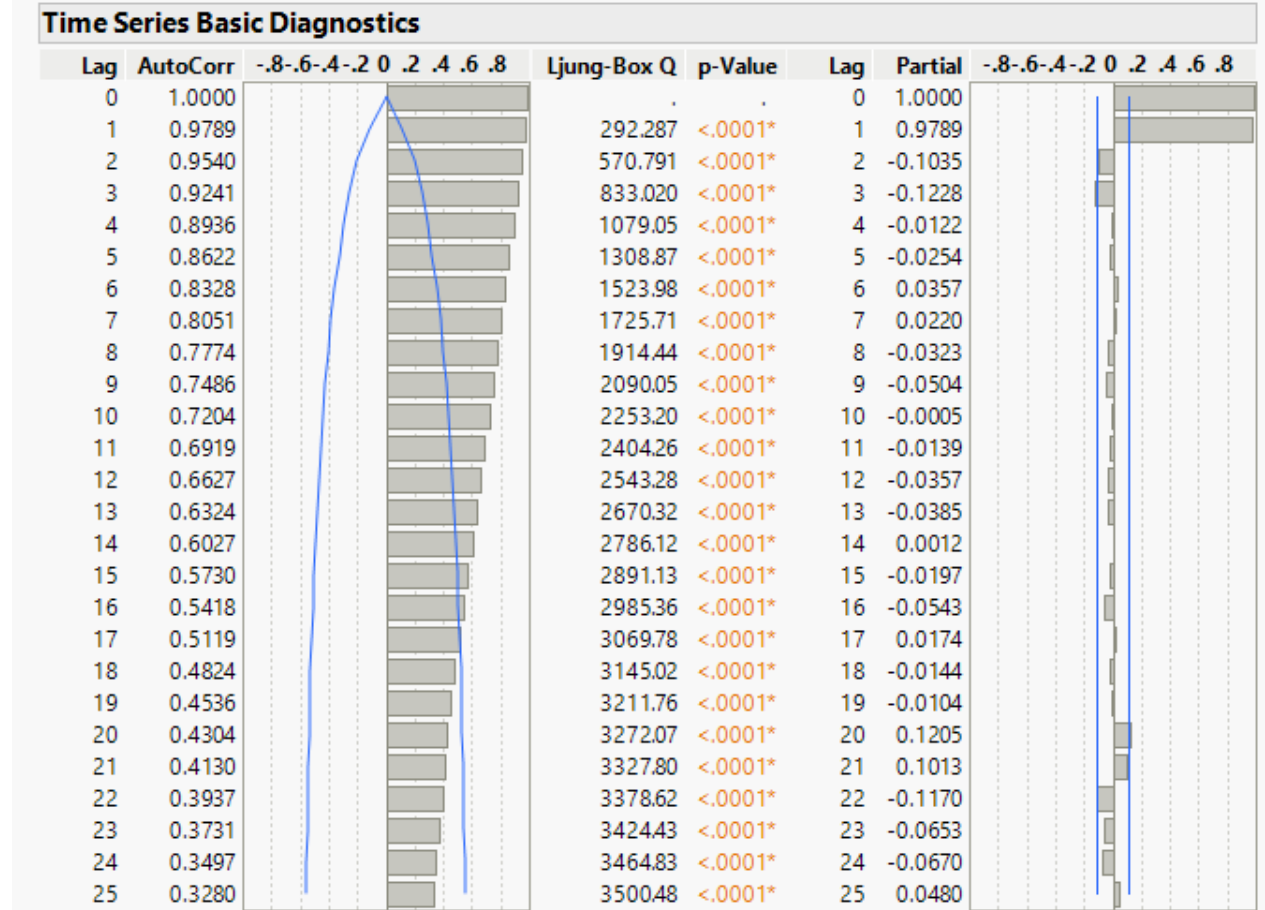
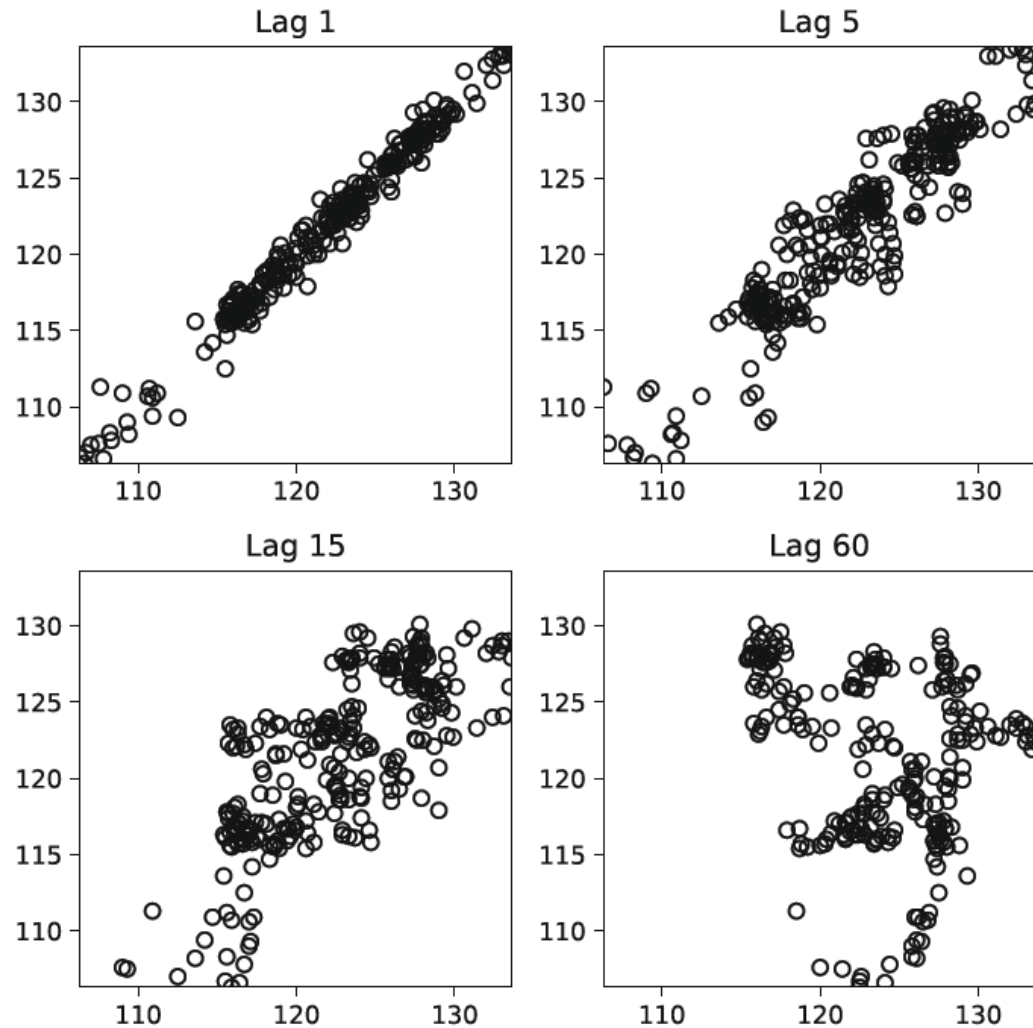




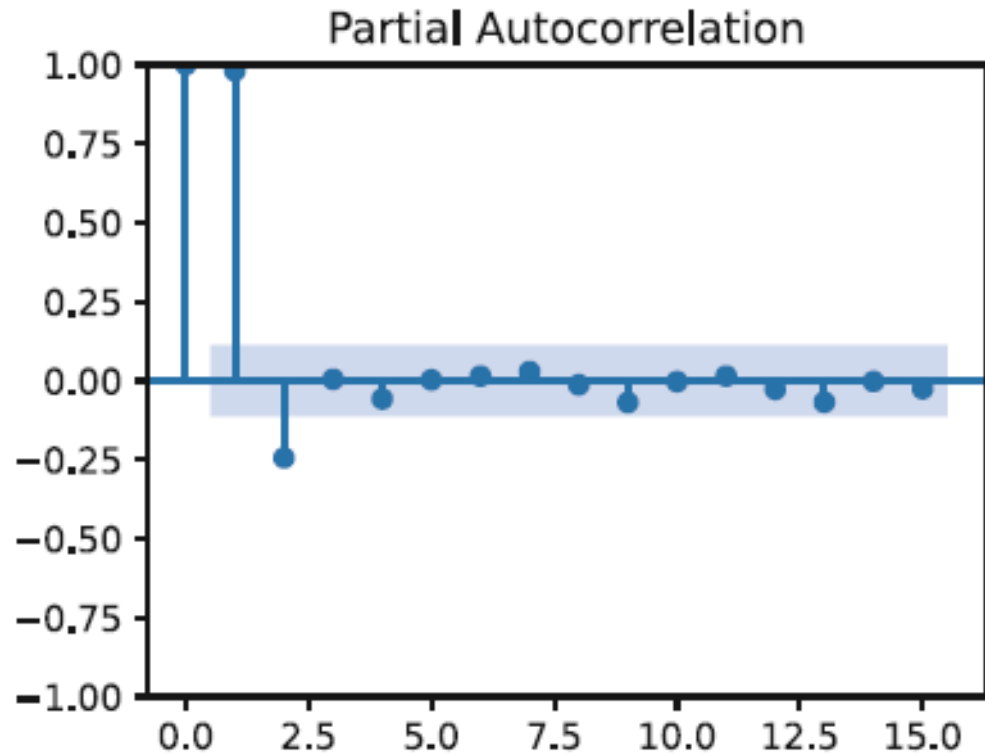
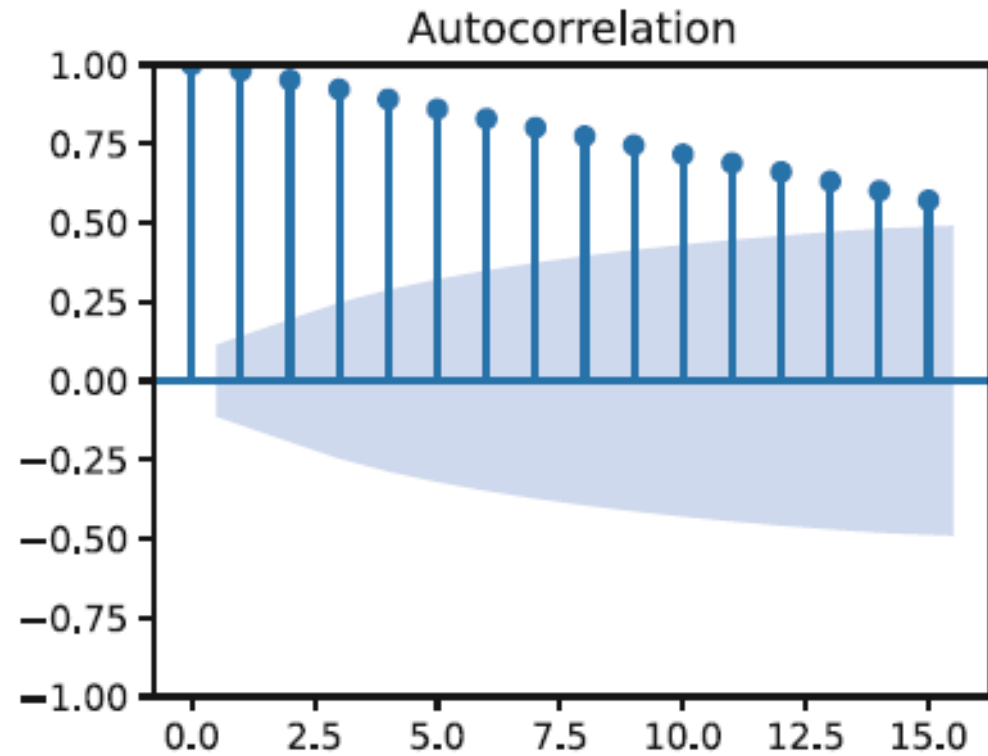




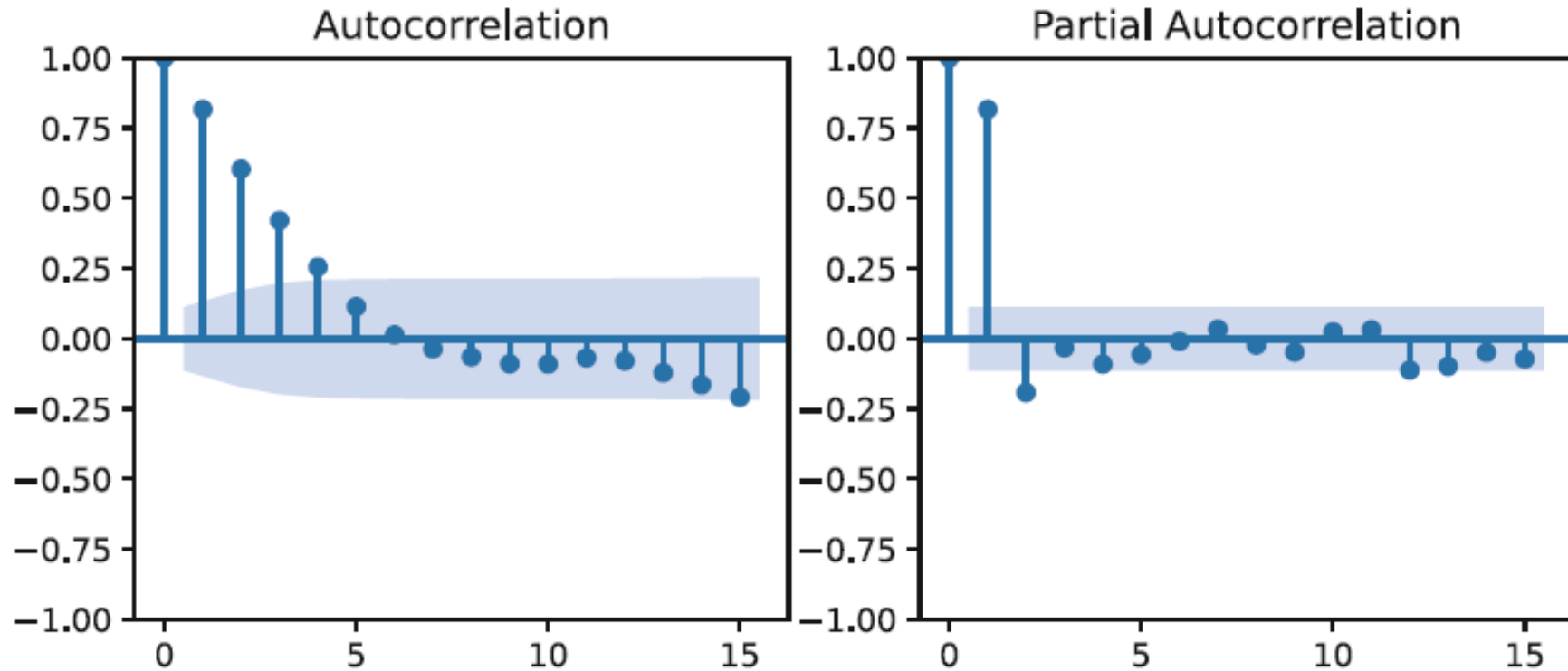
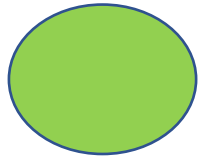
# Autocorrelations



# Autocorrelations and Partial Autocorrelations



# Autocorrelations and Partial Autocorrelations

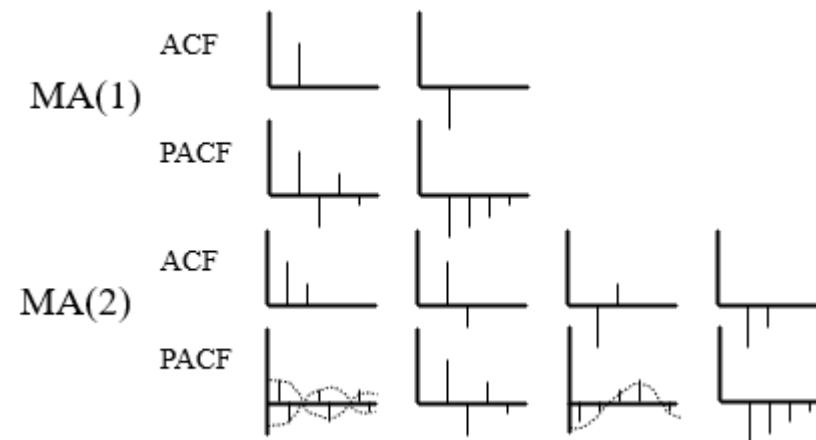
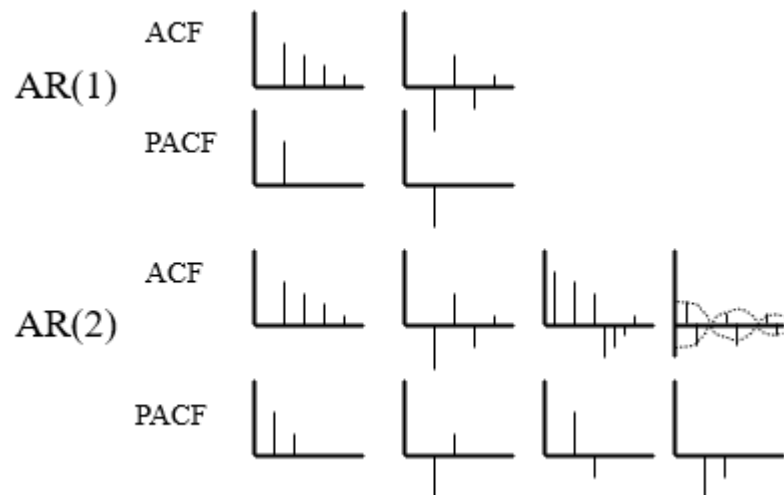


# ARIMA Models

1. Auto Regressive (AR)

2. Moving Average (MA)

3. Auto Regressive Integrated Moving Average (ARIMA)



# First-Order Autoregressive Processes, AR(1):

$$y_t = \delta + \theta_1 y_{t-1} + e_t, \quad t = 1, 2, \dots, T.$$

$\delta$  is the intercept.

$\theta_1$  is parameter generally between -1 and +1.

$e_t$  is an uncorrelated random error with mean zero and variance  $\sigma_e^2$ .

Autoregressive Process of order  $p$ , AR( $p$ ) :

$$y_t = \delta + \theta_1 y_{t-1} + \theta_2 y_{t-2} + \dots + \theta_p y_{t-p} + e_t$$

$\delta$  is the intercept.

$\theta_i$ 's are parameters generally between -1 and +1.

$e_t$  is an uncorrelated random error with mean zero and variance  $\sigma_e^2$ .



# AR(2) model of U.S. unemployment rates

$$y_t = 0.5051 + 1.5537 y_{t-1} - 0.6515 y_{t-2}$$

(0.1267)                      (0.0707)                      (0.0708)

positive



negative



# Using AR Model for Forecasting:

unemployment rate:  $y_{T-1} = 6.63$  and  $y_T = 6.20$

---

$$\begin{aligned}y_{T+1} &= \delta + \theta_1 y_T + \theta_2 y_{T-1} = 0.5051 + (1.5537)(6.2) - (0.6515)(6.63) \\ &= 5.8186\end{aligned}$$

---

$$\begin{aligned}y_{T+2} &= \delta + \theta_1 y_{T+1} + \theta_2 y_T = 0.5051 + (1.5537)(5.8186) - (0.6515)(6.2) \\ &= 5.5062\end{aligned}$$

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# Choosing the lag length, $p$ , for AR( $p$ ):

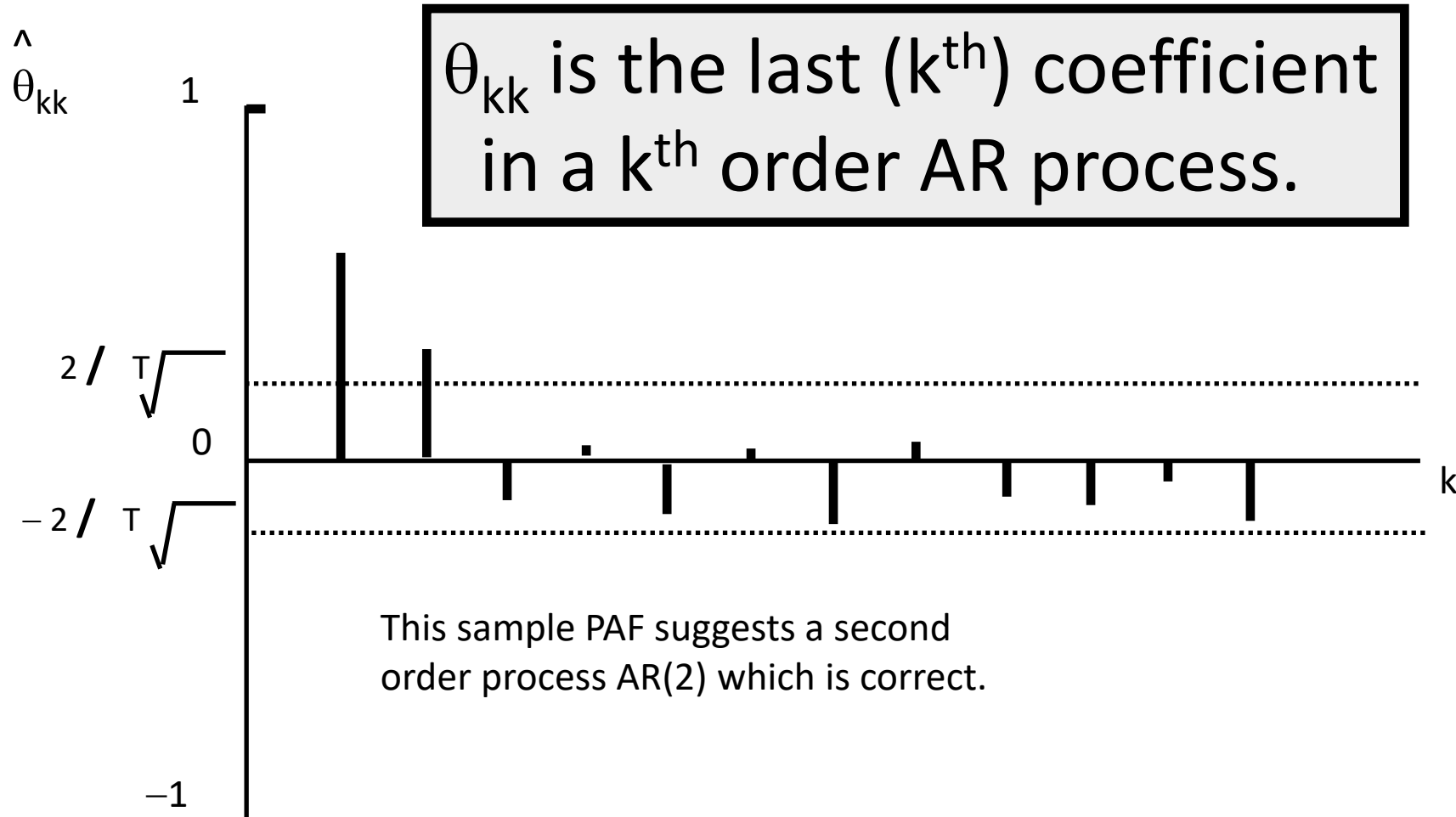
## The Partial Autocorrelation Function (PAF)

The PAF is the sequence of correlations between  $(y_t$  and  $y_{t-1})$ ,  $(y_t$  and  $y_{t-2})$ ,  $(y_t$  and  $y_{t-3})$ , and so on, given that the effects of earlier lags on  $y_t$  are held constant.

# Partial Autocorrelation Function

Data simulated  
from this model:

$$y_t = 0.5 y_{t-1} + 0.3 y_{t-2} + e_t$$



Moving Average Process of order  $q$ ,  $MA(q)$ :

$$y_t = \mu + e_t + \alpha_1 e_{t-1} + \alpha_2 e_{t-2} + \dots + \alpha_q e_{t-q}$$

$\mu$  is the intercept.

$\alpha_i$ 's are unknown parameters.

$e_t$  is an uncorrelated random error with mean zero and variance  $\sigma_e^2$ .

An MA(1) process:

$$y_t = \mu + e_t + \alpha_1 e_{t-1}$$

Minimize sum of least squares deviations:

$$S(\mu, \alpha_1) = \sum_{t=1}^T e_t^2 = \sum_{t=1}^T (y_t - \mu - \alpha_1 e_{t-1})^2$$

# Choosing the lag length, $q$ , for $MA(q)$ :

## The Autocorrelation Function (ACF)

The ACF is the sequence of correlations between  $(y_t$  and  $y_{t-1})$ ,  $(y_t$  and  $y_{t-2})$ ,  $(y_t$  and  $y_{t-3})$ , and so on, without holding the effects of earlier lags on  $y_t$  constant.

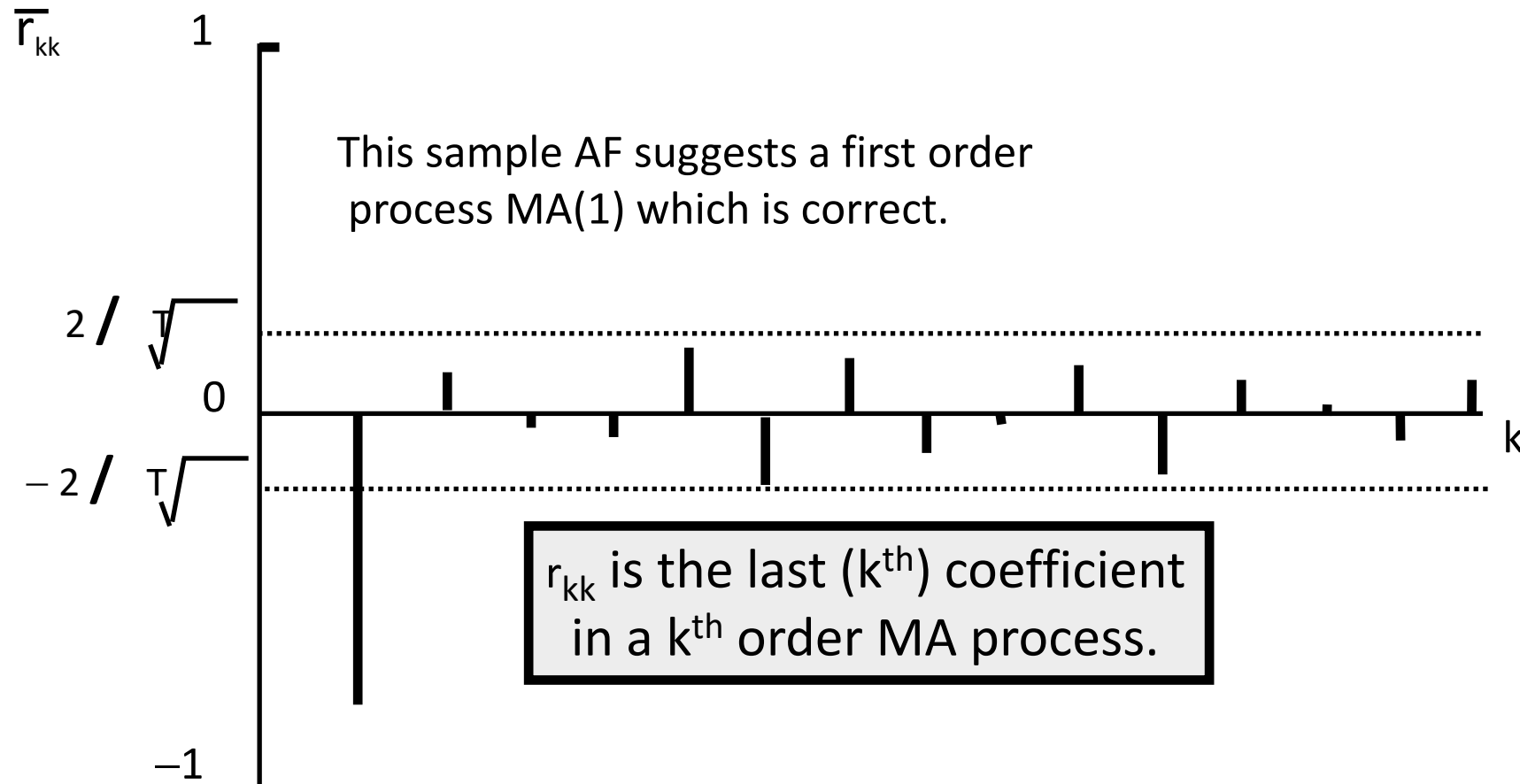
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The PAF controlled for the effects of previous lags but the ACF does not control for such effects.

# Autocorrelation Function

Data simulated  
from this model:

$$y_t = e_t - 0.9 e_{t-1}$$





# Autoregressive Moving Average

## ARMA(p,q)

An ARMA(1,2) has one autoregressive lag and two moving average lags:

$$y_t = \delta + \theta_1 y_{t-1} + e_t + \alpha_1 e_{t-1} + \alpha_2 e_{t-2}$$

# Goodness of fit criteria

- Akaike's Information Criterion [AIC]
- Schwartz's Bayesian Criterion [BIC]
- $-2\text{LogLikelihood}$

*The smaller the better....*

# Stationary vs. Nonstationary

## **Stationary:**

A stationary time series is one whose mean, variance, and autocorrelation function do not change over time.

## **Nonstationary:**

A nonstationary time series is one whose mean, variance or autocorrelation function change over time.

First Differencing is often used to transform a nonstationary series into a stationary series:

$$y_t = z_t - z_{t-1}$$

where  $z_t$  is the original nonstationary series and  $y_t$  is the new stationary series.

# Auto Regressive Integrated Moving Average, ARIMA(p,d,q)

An ARIMA(p,d,q) model represents an AR(p) - MA(q) process that has been differenced (integrated, I(d)) d times

$$y_t = \delta + \theta_1 y_{t-1} + \dots + \theta_p y_{t-p} + e_t + \alpha_1 e_{t-1} + \dots + \alpha_q e_{t-q}$$

# The Box-Jenkins approach:

1. Identification  
*determining the values of  $p$ ,  $d$ , and  $q$*
2. Estimation  
*linear or nonlinear least squares*
3. Diagnostic Checking  
*model fits well with no autocorrelation?*
4. Forecasting  
*short-term forecasts of future  $y_t$  values*

# A Case Study: Series F

The series consists of 70 observations on the yield of a batch chemical process.



Series FJMP

# A Case Study: Series F

First we plot the series to check for trend, periodicity, etc. which will need the application of differencing.

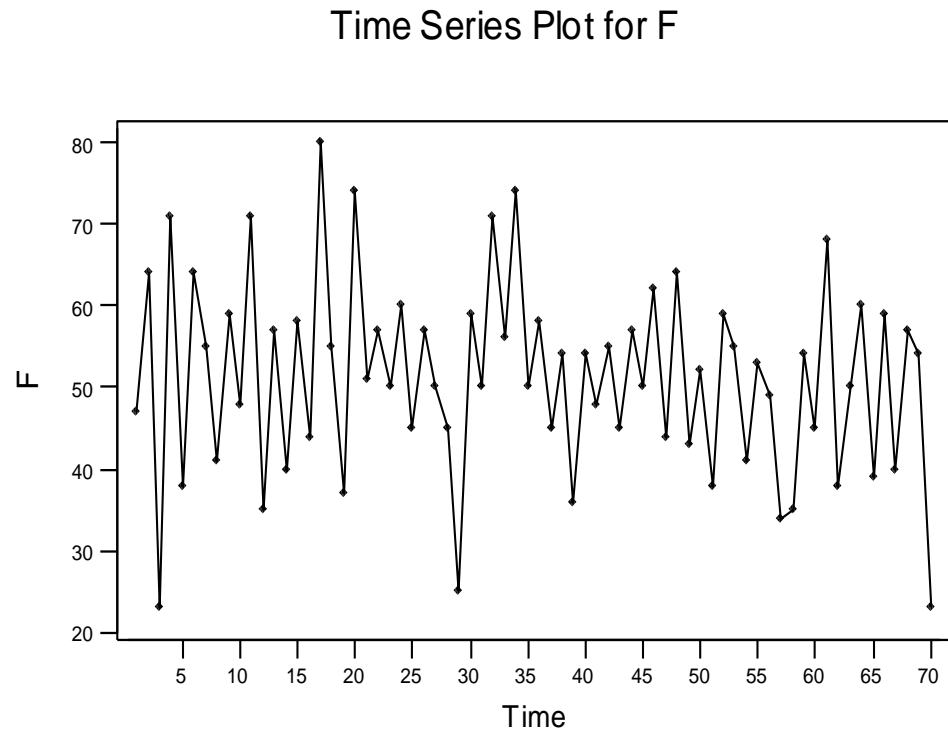
We inspect the **ACF** and **PAF** to help in identifying an ARMA model for the stationary series we obtain.

The Autocorrelation Function (ACF)

The Partial Autocorrelation Function (PAF)



# Time Plot of Series F



No obvious non-stationarity in the form of trend or periodic effects.

No apparent need to difference the series.

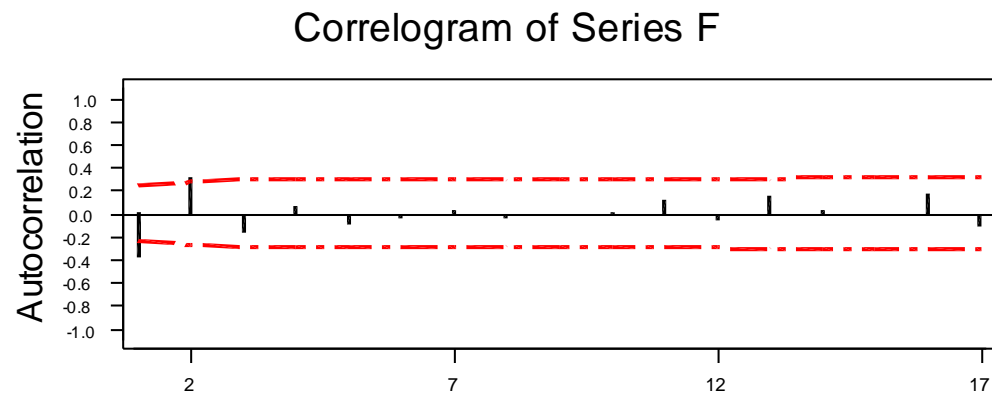
# Model Identification.

- The theoretical acf of a MA(q) series shows a cutoff after lag q.
- The ACF of an AR(p) series theoretically shows a geometric decline after lag p.
- The pacf of an AR(p) series theoretically shows a cutoff at lag p.

# More Identification.

- Often several models look plausible .
- We can try to identify the order of an AR process by fitting several models of orders in the region of  $p$  which we think is plausible. Plotting the residual sum of squares against  $p$  may show a “flattening” for values beyond the “true” order.

# Sample ACF of Series F



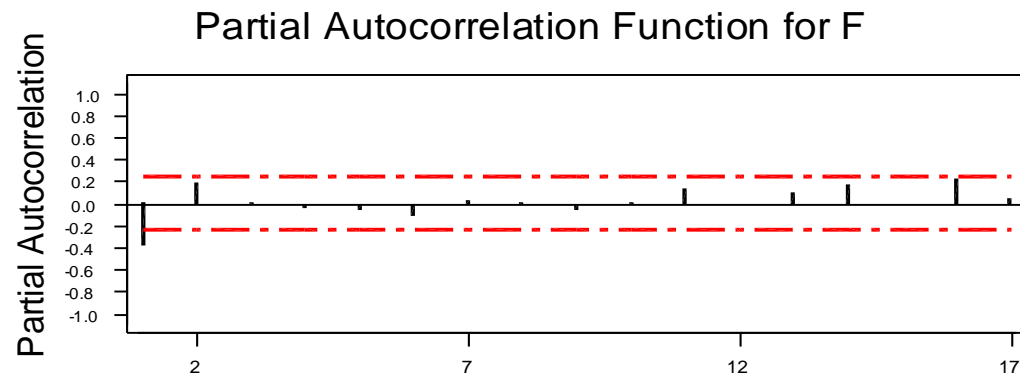
Lag	Corr	T	LBQ	Lag	Corr	T	LBQ	Lag	Corr	T	LBQ
1	-0.39	-3.26	11.10	8	-0.04	-0.29	21.57	15	-0.01	-0.04	25.09
2	0.30	2.23	17.97	9	-0.00	-0.03	21.57	16	0.17	1.12	27.89
3	-0.17	-1.14	20.03	10	0.01	0.10	21.59	17	-0.11	-0.71	29.06
4	0.07	0.48	20.41	11	0.11	0.73	22.62				
5	-0.10	-0.65	21.14	12	-0.07	-0.45	23.03				
6	-0.05	-0.31	21.32	13	0.15	0.97	24.97				
7	0.04	0.24	21.42	14	0.04	0.23	25.09				

Let's look at a correlogram of the series.

The only large values are at lags 1 and 2.

Maybe AR(2) or AR(1)?

# Partial Correlogram



The partial correlogram also only has appreciable values at lags 1 and 2.

Try an AR(2) model.

i.e.  $p=2$ ,  $d=0$ ,  $q=0$

# Fitting an AR(2) model

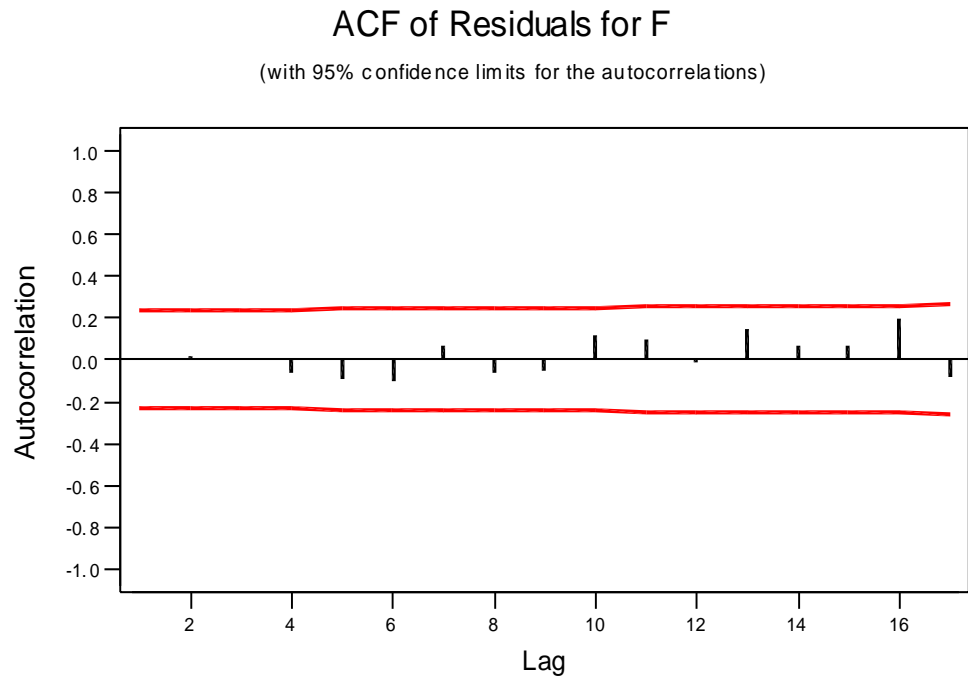
## Final Estimates of Parameters

Type	Coef	StDev	T
AR 1	-0.3461	0.1259	-2.75
AR 2	0.1934	0.1259	1.54
Constant	59.047	1.298	45.50
Mean	51.227	1.126	

# Model Checking

- Examine various aspects of the residuals to evaluate the adequacy of our chosen model.
- Use the acf and pacf to look for any remaining times series structure in the residuals which we have not removed.
- Check for normality and constant variance.

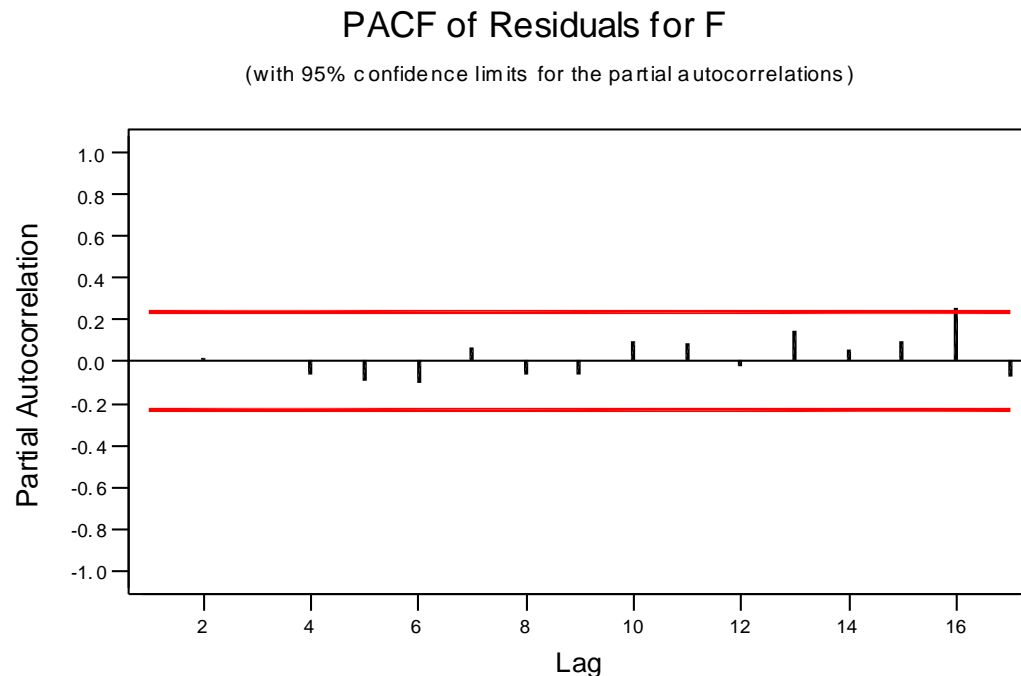
# Correlogram of Residuals



No obvious autocorrelation left after we have fitted our AR(2) model to the original series.

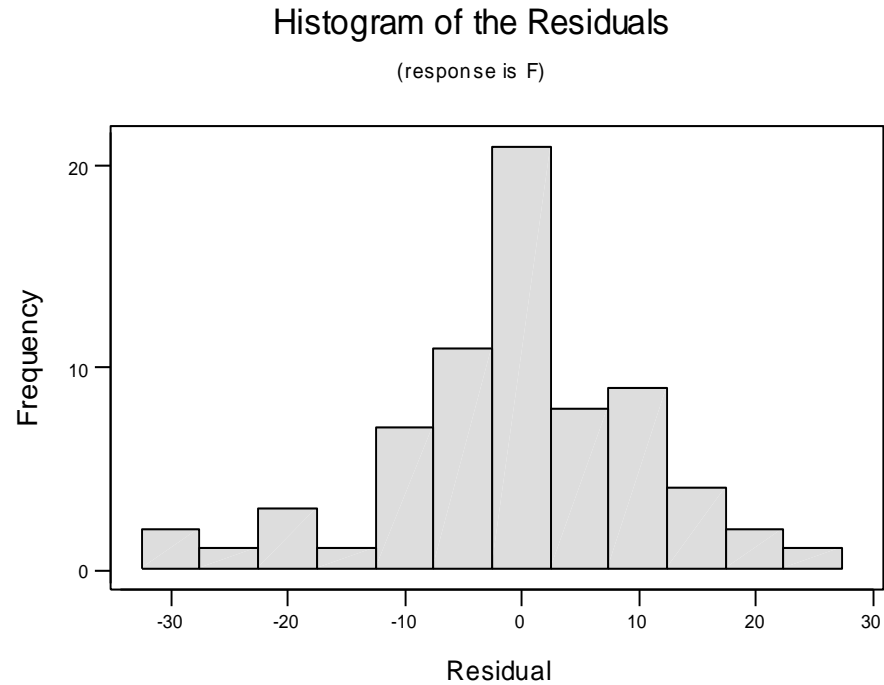


# Partial Correlogram of Residuals



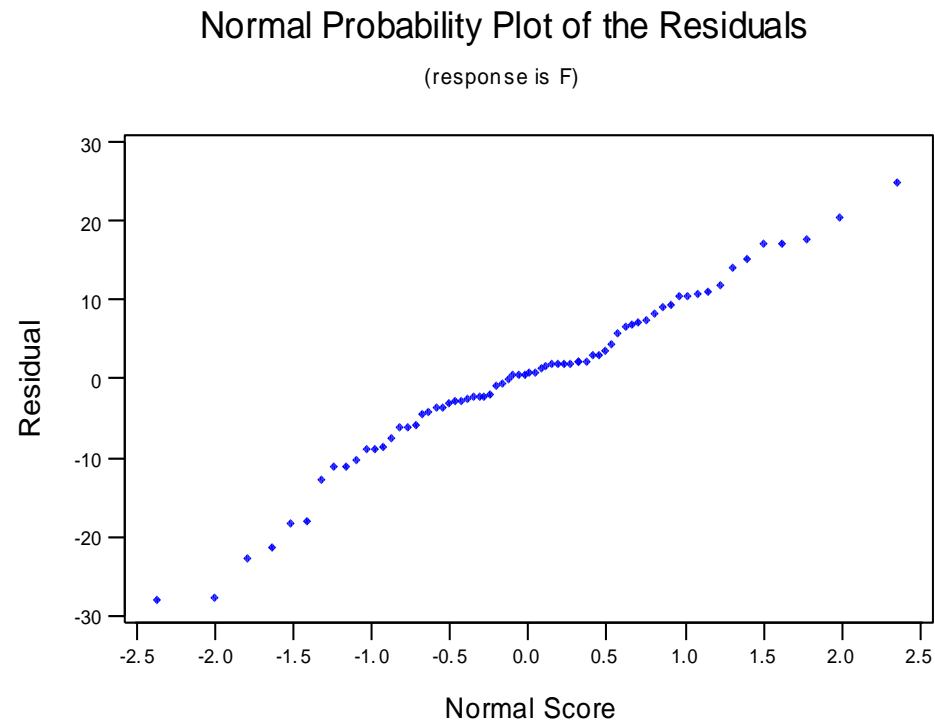
As we expect from the **PAF** and **ACF**, there is no indication of residual partial autocorrelation.

# Histogram of Residuals



The residuals are symmetric about zero and die away fairly rapidly. A normal distribution with mean zero looks plausible.

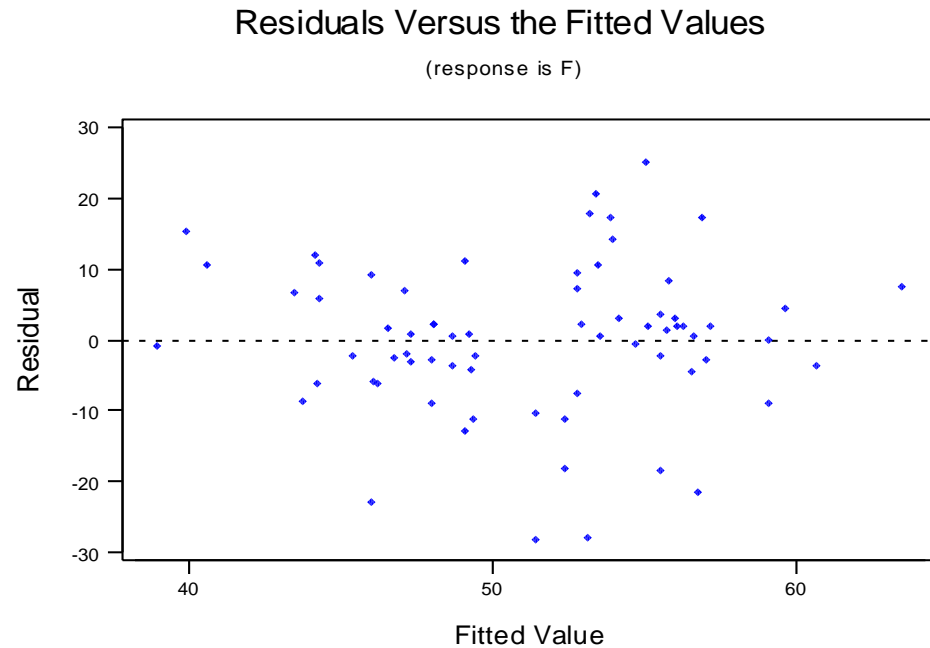
# Normal Probability Plot



The graph should approximate a straight line if the residuals are normally distributed.

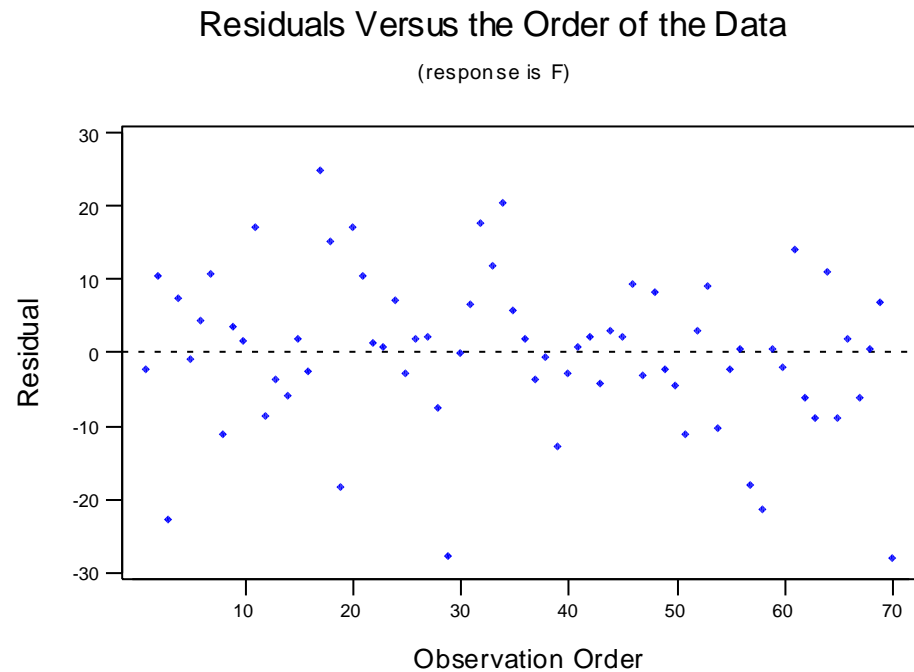
A normal distribution looks OK.

# Residuals v. Fitted Values



No obvious problems such as the variance depending on the size of the observation.

# Residuals in Time Order



No obvious failures to model dependence of residuals over time .

# Which Model ?

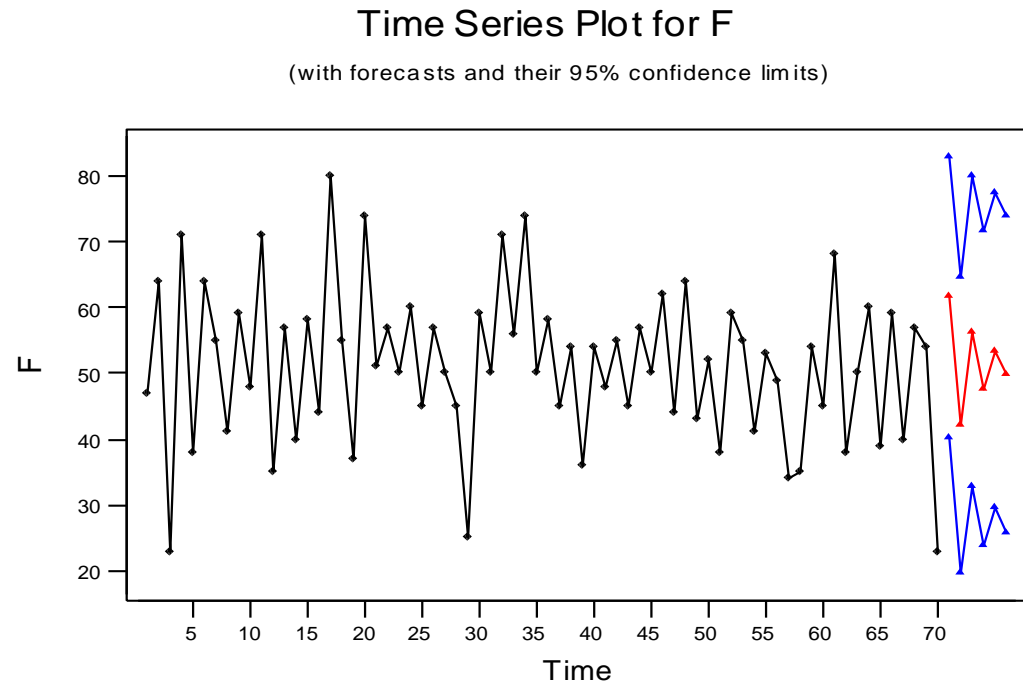
## Time Series Yield

Mean 51.128571  
Std 11.82361  
N 70

## Model Comparison

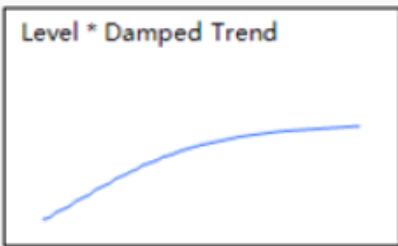
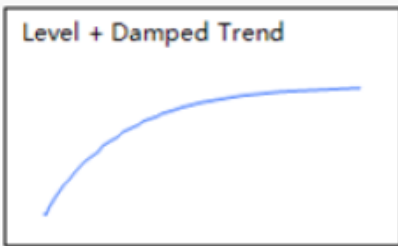
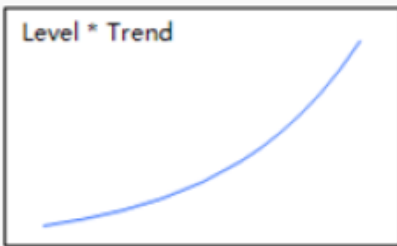
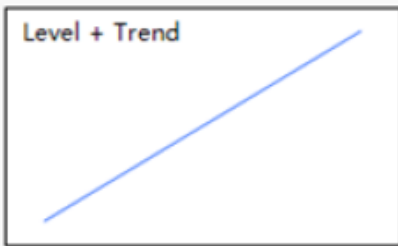
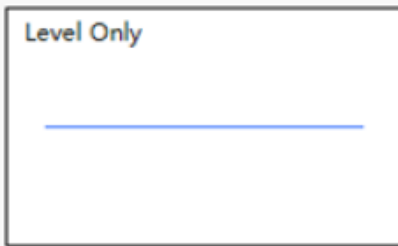
Model	DF	Variance	AIC	SBC	RSquare	-2LogLH
MA(2) No Constrain	67	10.895539	173.18474	179.93023	0.179	332.05415
AR(1) No Constrain	68	120.03093	339.14246	343.63945	0.166	333.30647
AR(2) No Constrain	67	117.76326	339.80735	346.55283	0.193	331.00592
ARMA(1, 1) No Constrain	67	118.6094	340.3085	347.05399	0.188	331.48621

# Forecasting 6 periods ahead

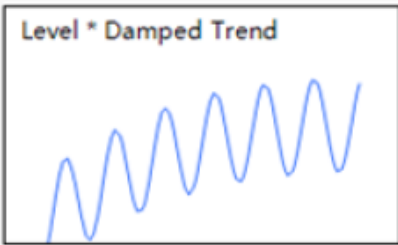
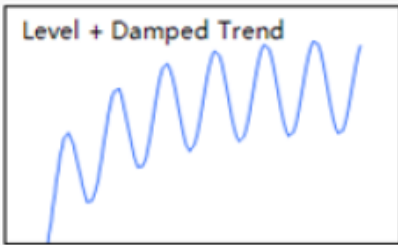
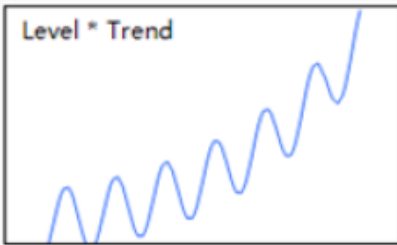
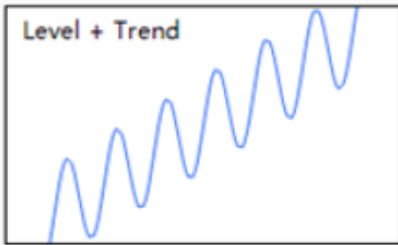
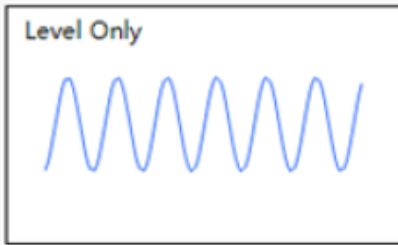


Opposite is a time series plot with forecasts up to 6 periods ahead added. You can see that the interval estimates in blue are quite wide.

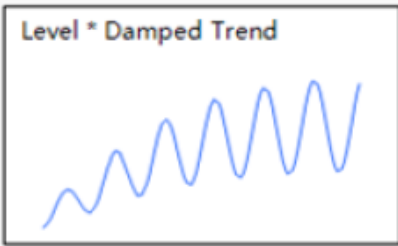
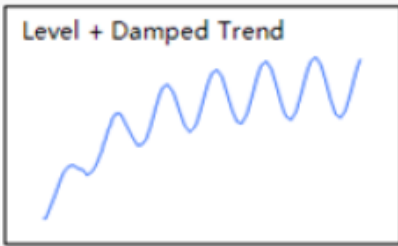
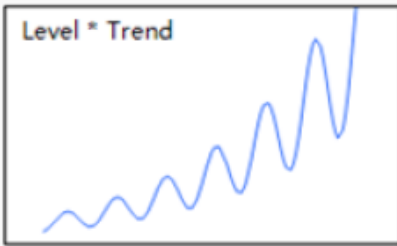
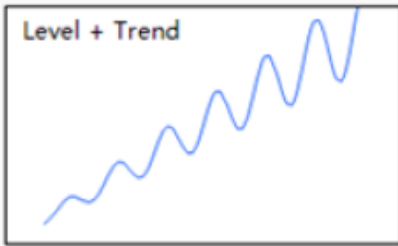
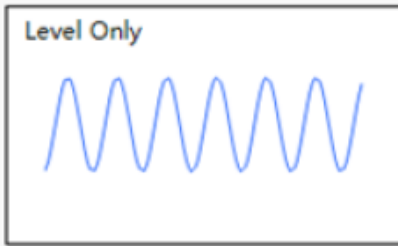
No Season



Additive Season



Multiplicative Season

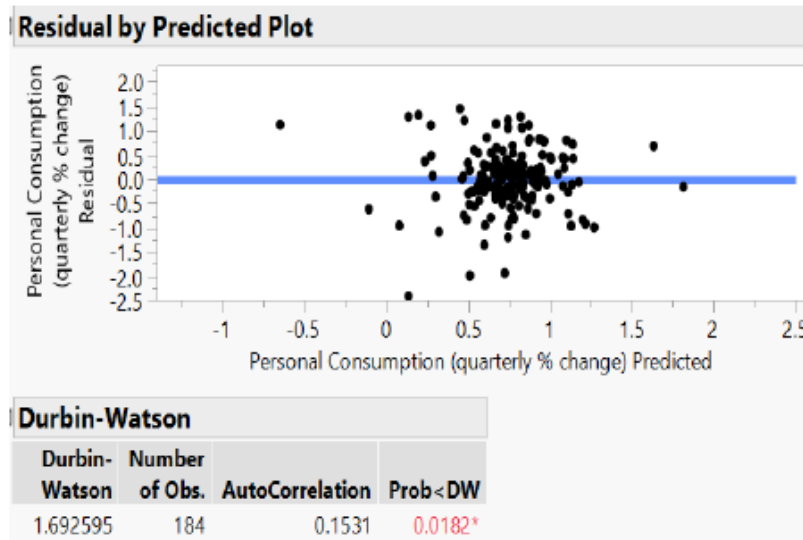
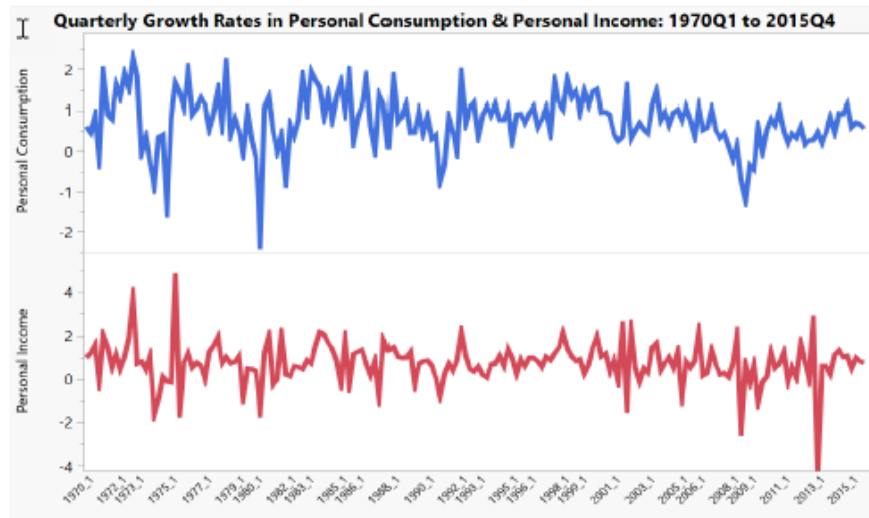




# Transfer Functions

$y_t$ : Quarterly US Personal Consumption Growth Rate

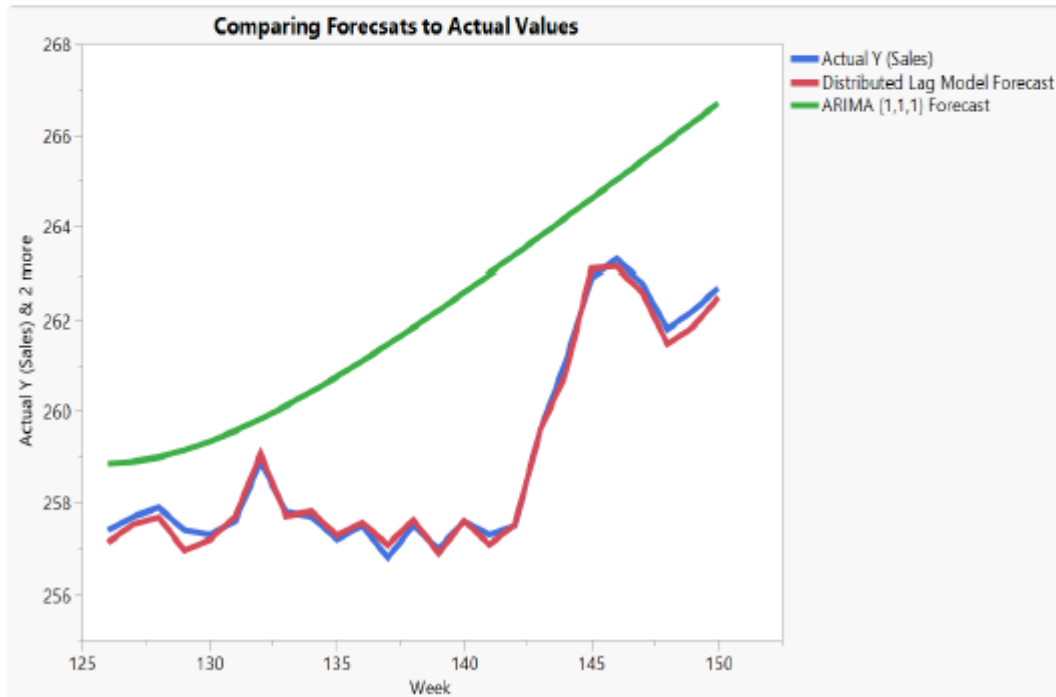
$x_t$ : Quarterly US Personal Income Growth Rate



- “Can I just run a standard least squares regression model to predict  $y(t)$ ?” ( $\hat{y}_t = 0.55 + 0.28 * x_t$ )
  - Key assumption that the regression errors are independent is likely violated => Misleading inferences.

# Transfer Functions

--A pure ARIMA model uses the past values of an variable to predict its future values. If there is a good predictor bring it in.



**Blue line: Actual Sales**  
**Green Line: Forecast from Pure ARIMA**  
**Red Line: Forecast from Transfer Function Model**

# Transfer Functions

$$y_t = \mu + x_t \beta + e_t \quad (\text{OLS})$$

$$y_t = \mu + \frac{\theta(B)}{\varphi(B)} e_t \quad (\text{Pure ARIMA})$$

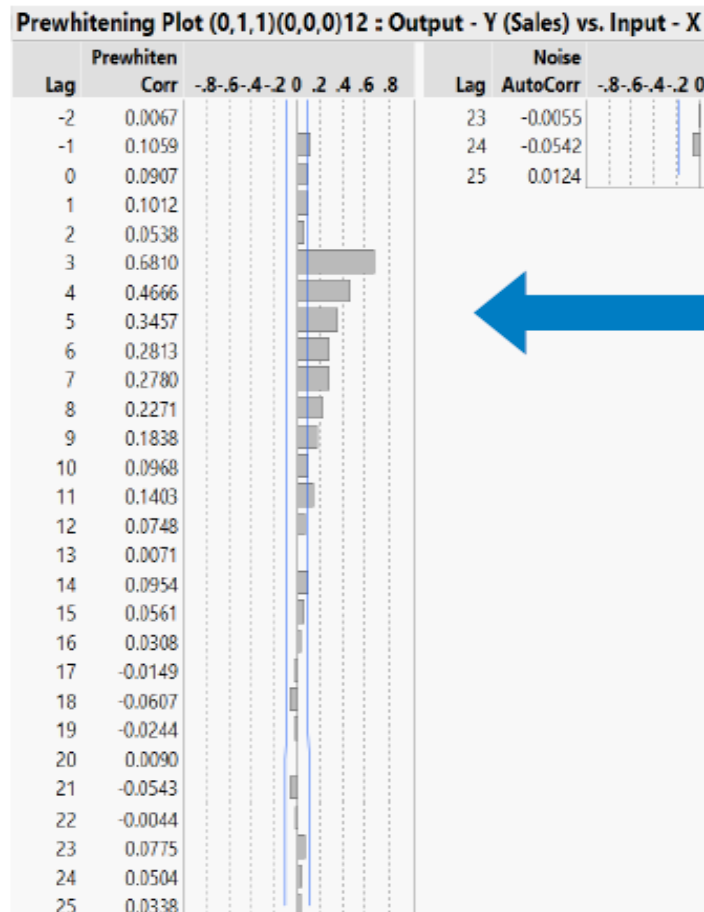
Transfer Function    ARIMA Error Term



$$y_t = \mu + \frac{\omega(B)}{\delta(B)} x_{t-l} + \frac{\theta(B)}{\varphi(B)} e_t$$

# Prewhitening

Identifying *when* the input effect takes place, *how long* it lasts and in *what* shape it decays.



## Ex2: Forecasting Sales using Lagged Predictors

Input series  $x_t$  is delayed by 3 lags and then exponentially decreasing:

$$\omega_0 (x_{t-3} + \delta x_{t-4} + \delta^2 x_{t-5} + \delta^3 x_{t-6} + \delta^4 x_{t-7} + \dots)$$

try the transfer function

$\frac{\omega_0}{1-\delta B} x_{t-3}$  to approximate the input-output relationships

# Forecasting: Principles and Practice (2nd ed)

Rob J Hyndman and George Athanasopoulos

Monash University, Australia

<https://otexts.com/fpp2/>





# Functional data analysis and nonlinear regression models: an information quality perspective

Ron S. Kenett<sup>a</sup>  and Chris Gotwalt<sup>b</sup>

<sup>a</sup>The KPA Group and the Samuel Neaman Institute, Technion, Israel; <sup>b</sup>JMP Statistical Discovery, LLC, Research Triangle, North Carolina, USA

## ABSTRACT

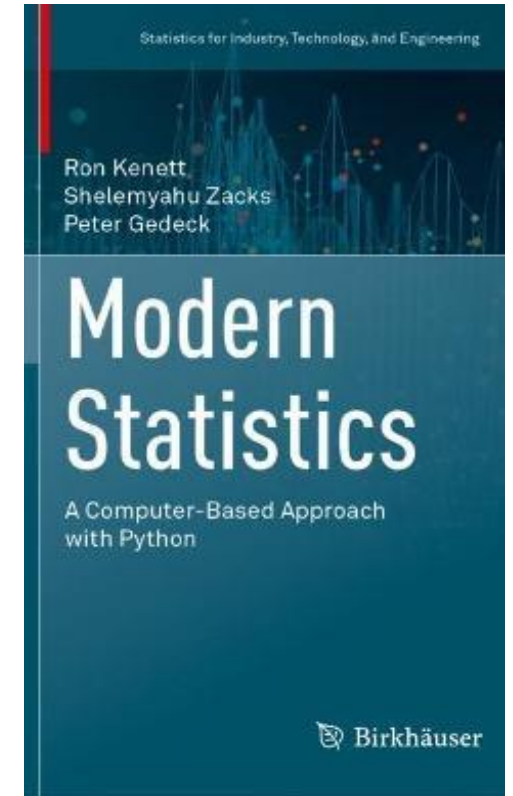
Data from measurements over time can be analyzed in different ways. In this article, we compare functional data analysis and nonlinear regression models using, among others, eight information quality dimensions. We present two case studies. The first case study introduces functional data analysis and nonlinear regression models in analyzing dissolution profiles of drug tablets where profiles of tablets under test are compared to reference tablets. A second case study involves statistically designed mixture experiments used in optimization tablet formulation. Python and JMP features are used to demonstrate the methods used in the two case studies.

## KEYWORDS

dissolution curve; functional data analysis; information quality; mixture experiments; nonlinear regression

# Chapter 8

## Modern Analytic Methods: Part II



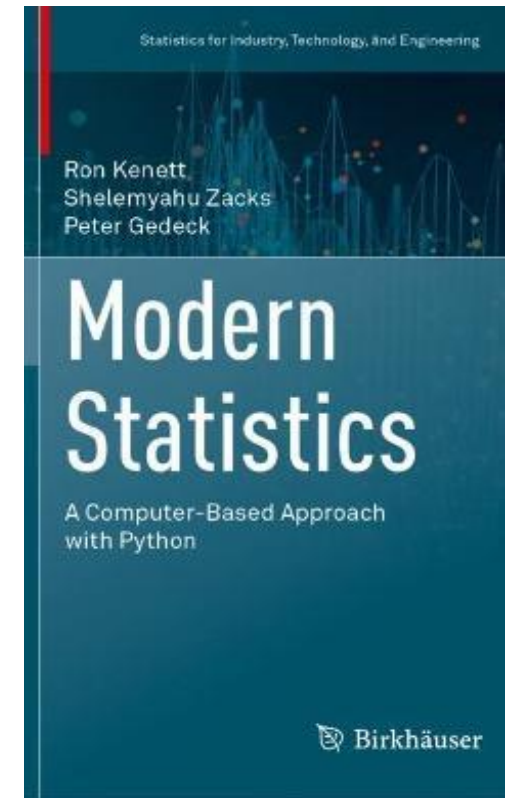
**Preview** Chapter 8 includes the tip of the iceberg examples with what we thought were interesting insights, not always available in standard texts. The chapter covers functional data analysis, text analytics, reinforcement learning, Bayesian networks, and causality models.

# Chapter 8

## Modern Analytic Methods: Part II

### 8.1 Functional Data Analysis

When you collect data from tests or measurements over time or other dimensions, we might want to focus on the functional structure of the data. Examples can be chromatograms from high-performance liquid chromatography (HPLC) systems, dissolution profiles of drug tablets over time, distribution of particle sizes, or measurement of sensors. Functional data is different using individual measurements recorded at different sets of time points. It views functional observations as continuously defined so that an observation is the entire function. With functional data consisting of a set of curves representing repeated measurements, we characterize the main features of the data, for example, with a functional version of principal component analysis (FPCA). The regular version of principal component analysis (PCA) is presented in detail in Chap. 4 (Industrial Statistics book) on Multivariate Statistical Process Control. With this background, let us see an example of functional data analysis (FDA).





## Chapter 8

Modern Statistics: A Computer Based Approach with Python  
by Ron Kenett, Shelemyahu Zacks, Peter Gedeck

Publisher: Springer International Publishing; 1st edition (September 15, 2022)  
ISBN-13: 978-3031075650

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The code needs to be executed in sequence.

```
In [1]: import os
os.environ['OUTDATED_IGNORE'] = '1'
import warnings
from outdated import OutdatedPackageWarning
warnings.filterwarnings('ignore', category=FutureWarning)
warnings.filterwarnings('ignore', category=OutdatedPackageWarning)
```

## Modern analytic methods: Part II

```
In [2]: import networkx as nx

import statsmodels.api as sm
from statsmodels.tsa.stattools import grangercausalitytests
import numpy as np
import pandas as pd
import seaborn as sns
import matplotlib.pyplot as plt
import mistat
```

### [Modern Analytic Methods: Part II](#)

Ron Kenett, Shelemyahu Zacks, Peter Gedeck  
Pages 395-419

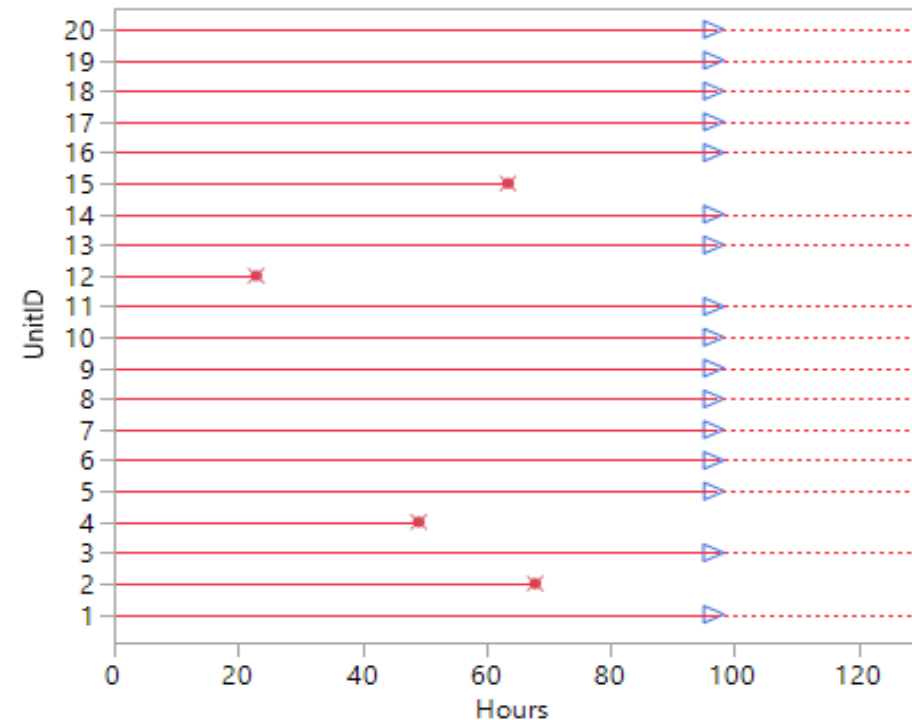
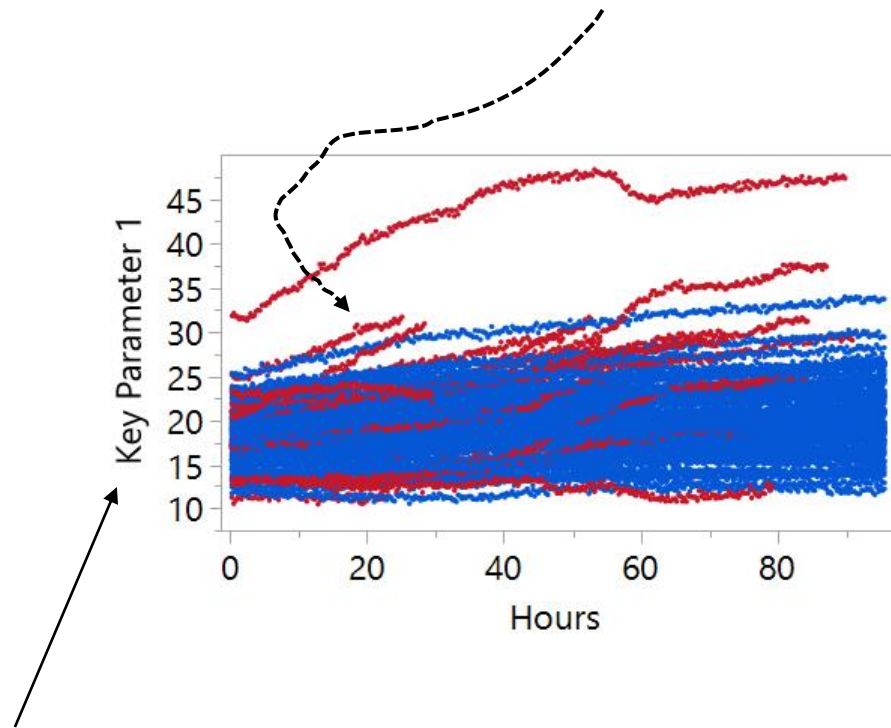
# A Case Study

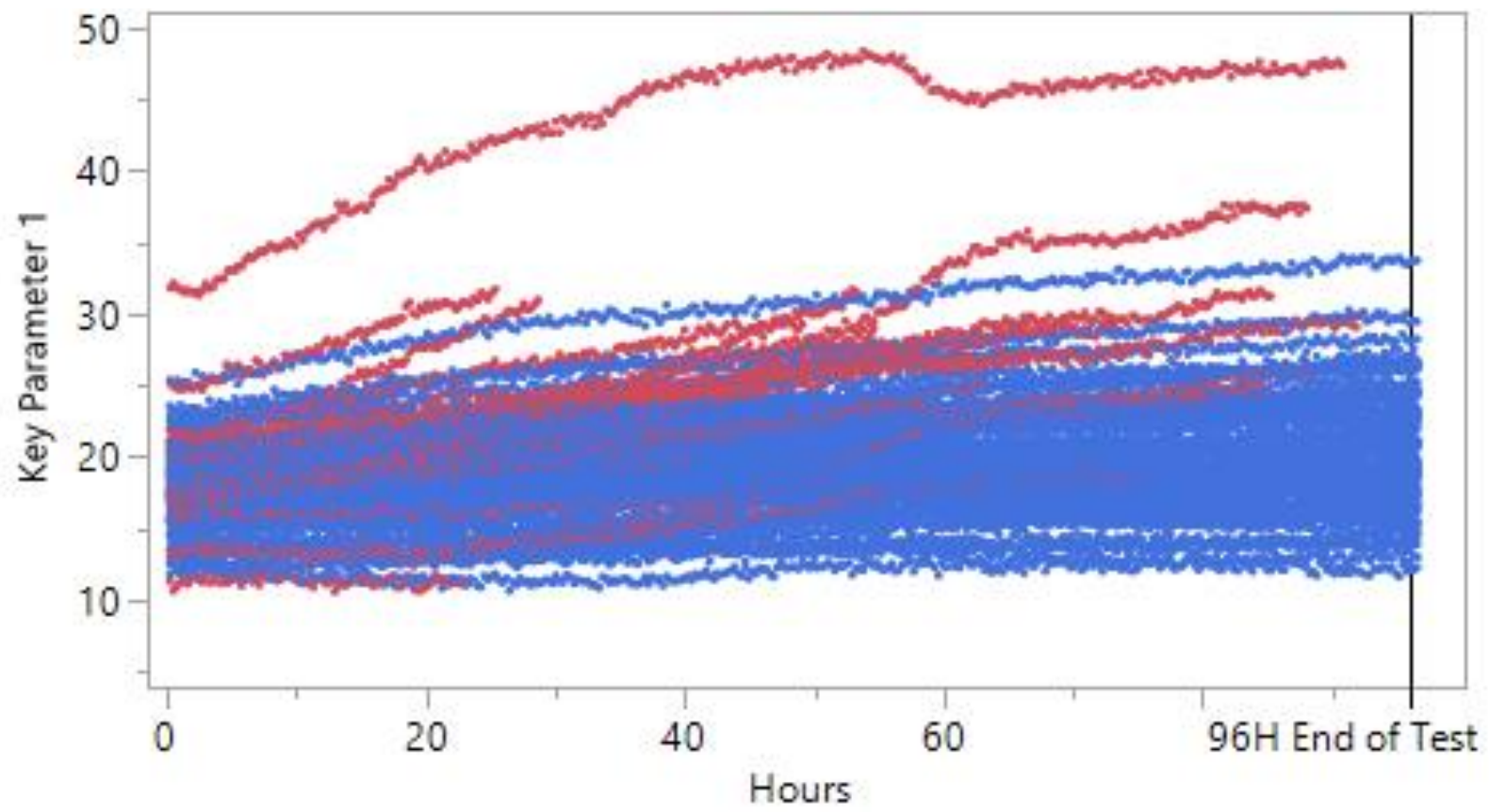


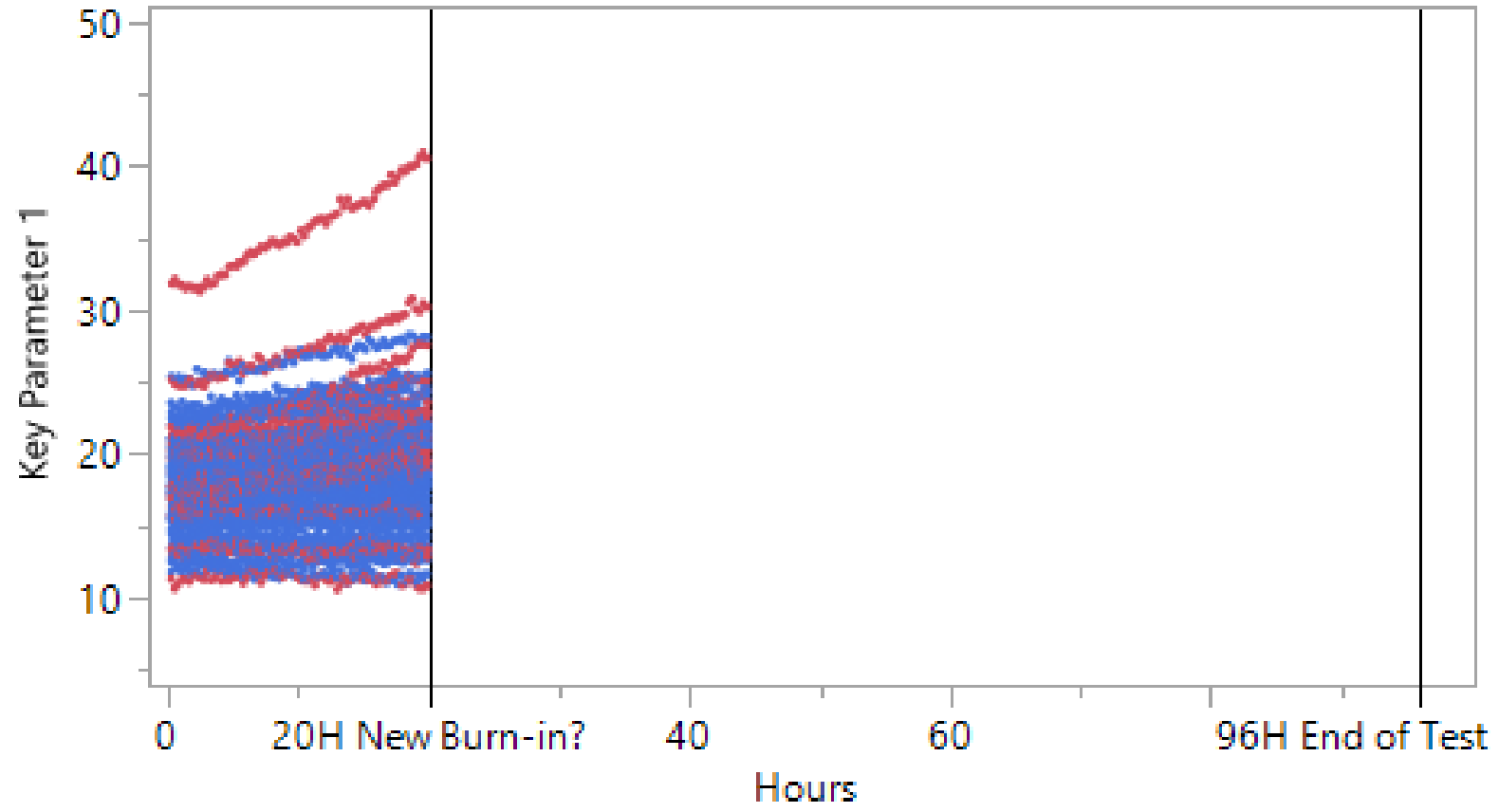
- A manufacturer of electro-mechanical devices
- 22% of units fail early
- The company screens units via burn-in under accelerated conditions
- 23 measurements are collected in real time (2 key parameters)
- Can we use these measurements to predict which units will fail in less time than the current protocol?

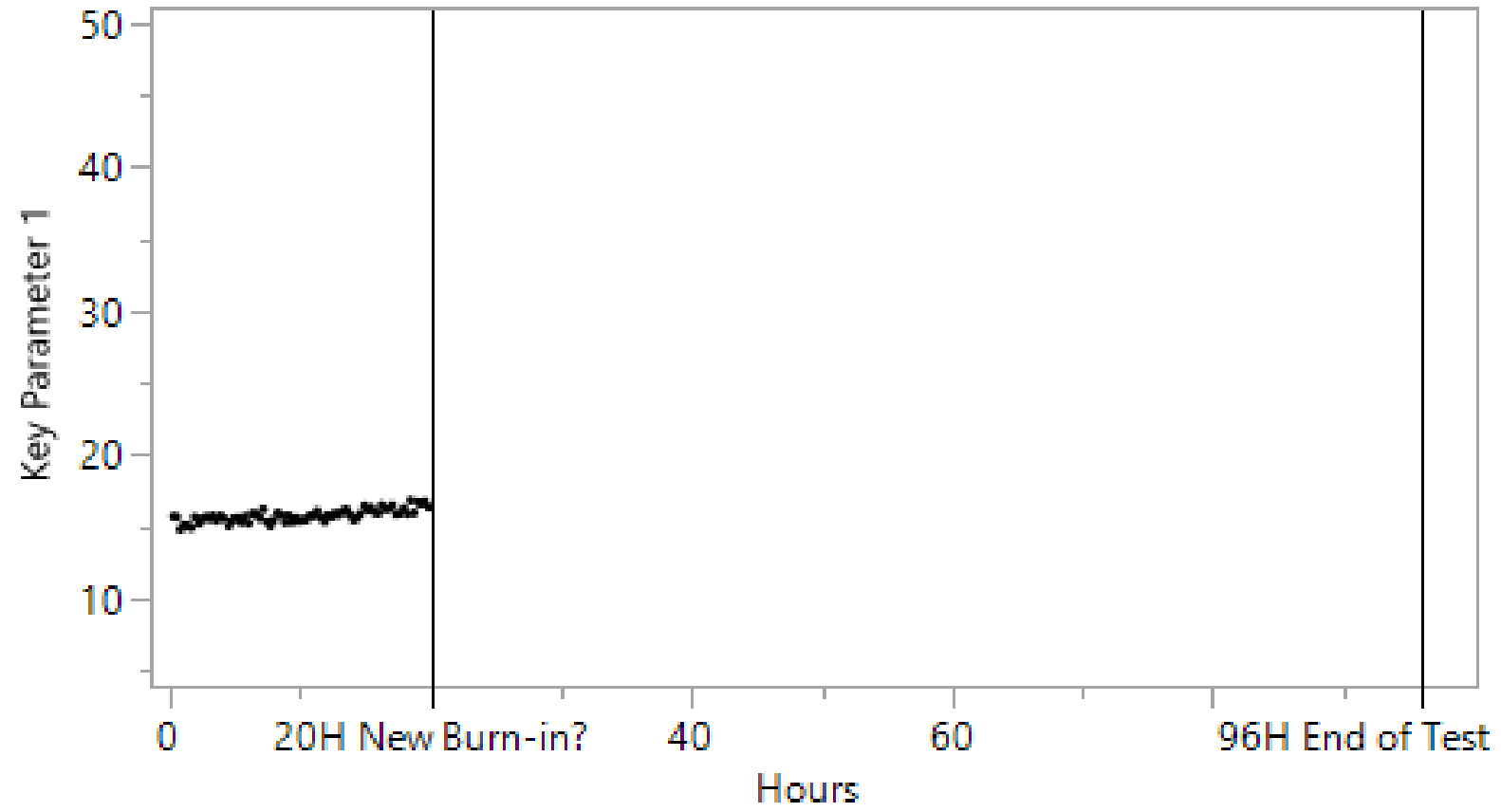
# Key parameter 1

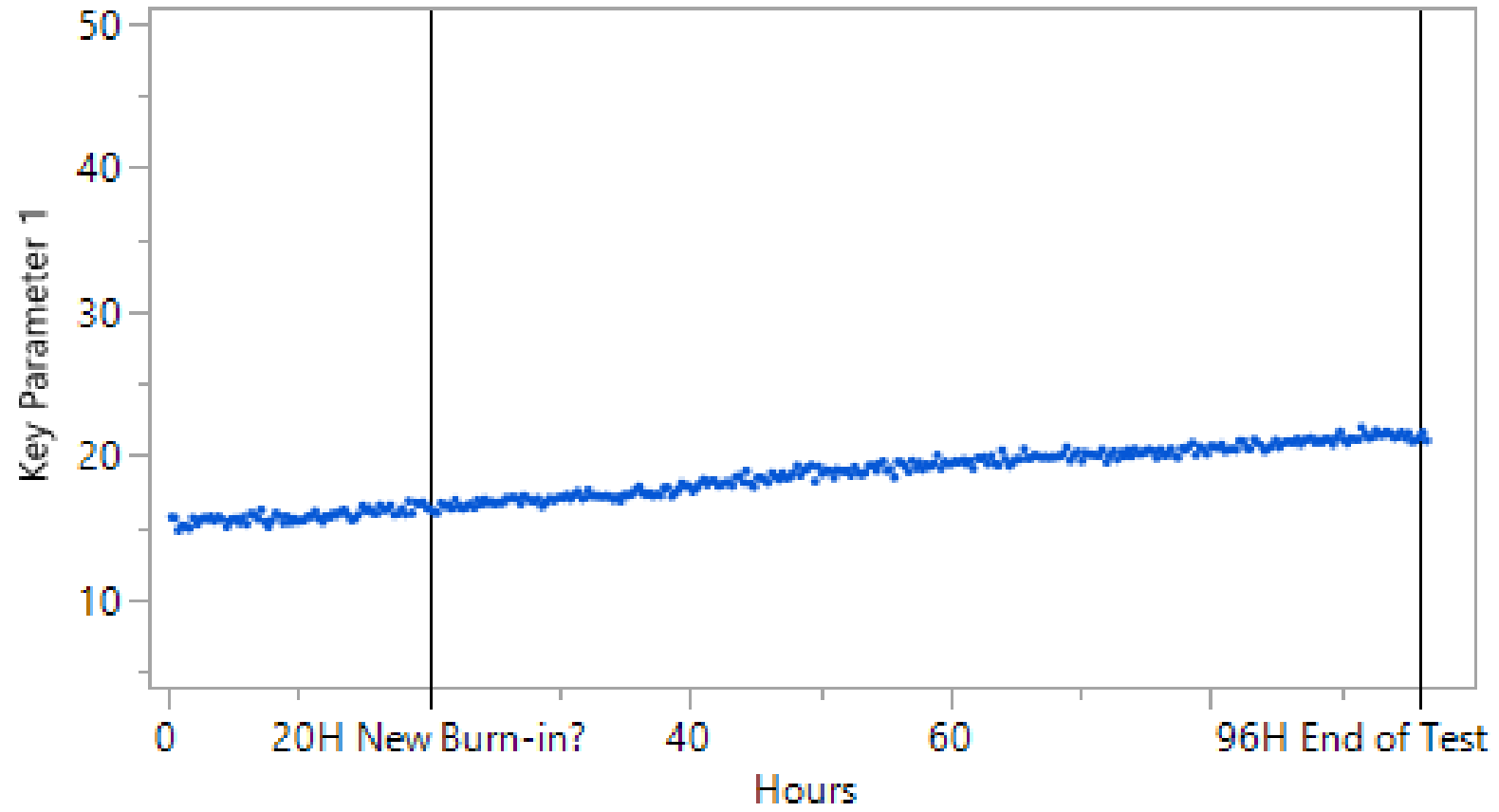
Data consists of 92 units. If a unit didn't fail, there would be around 25,000 measurements. Failed series can be much shorter

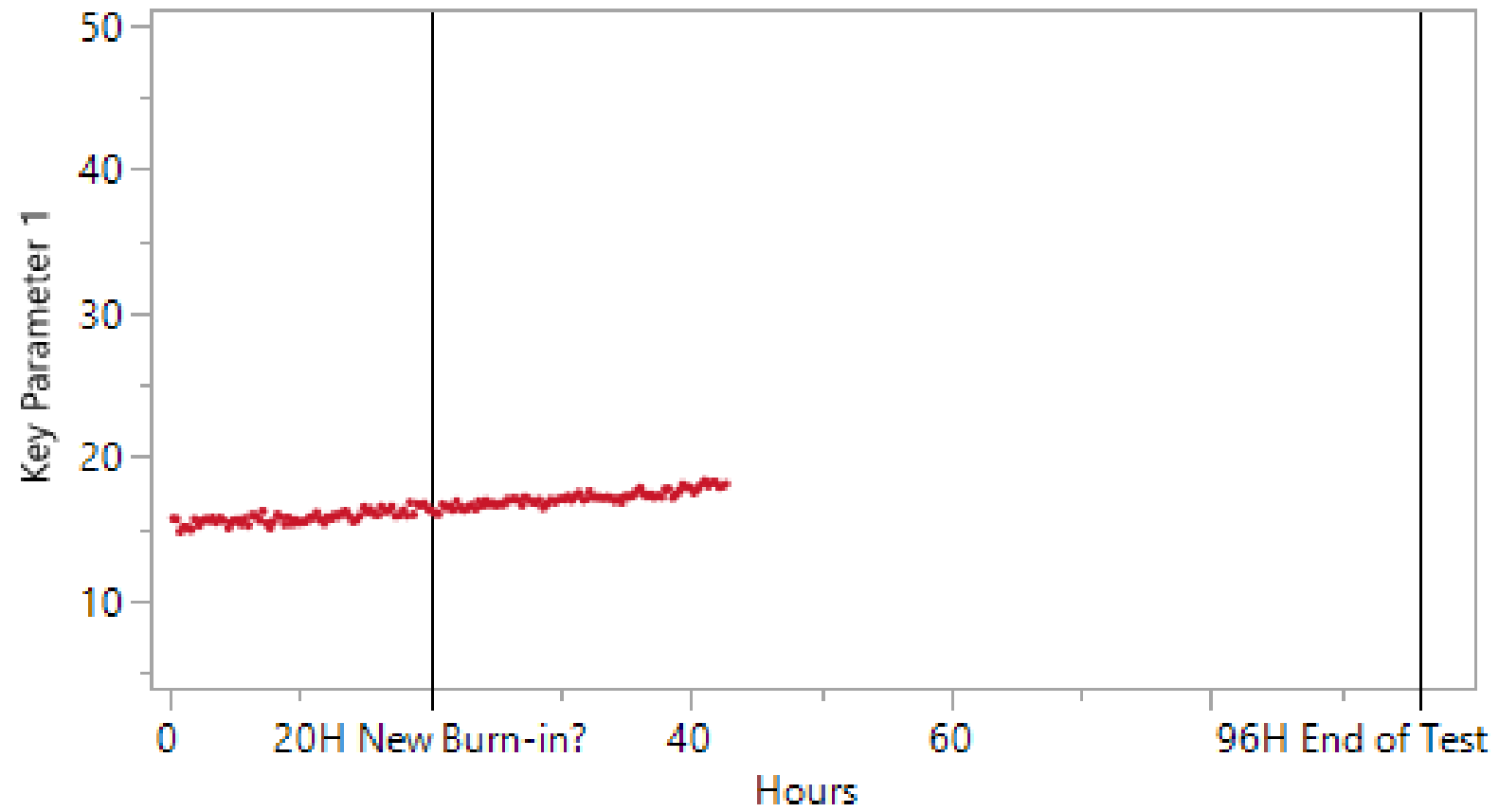




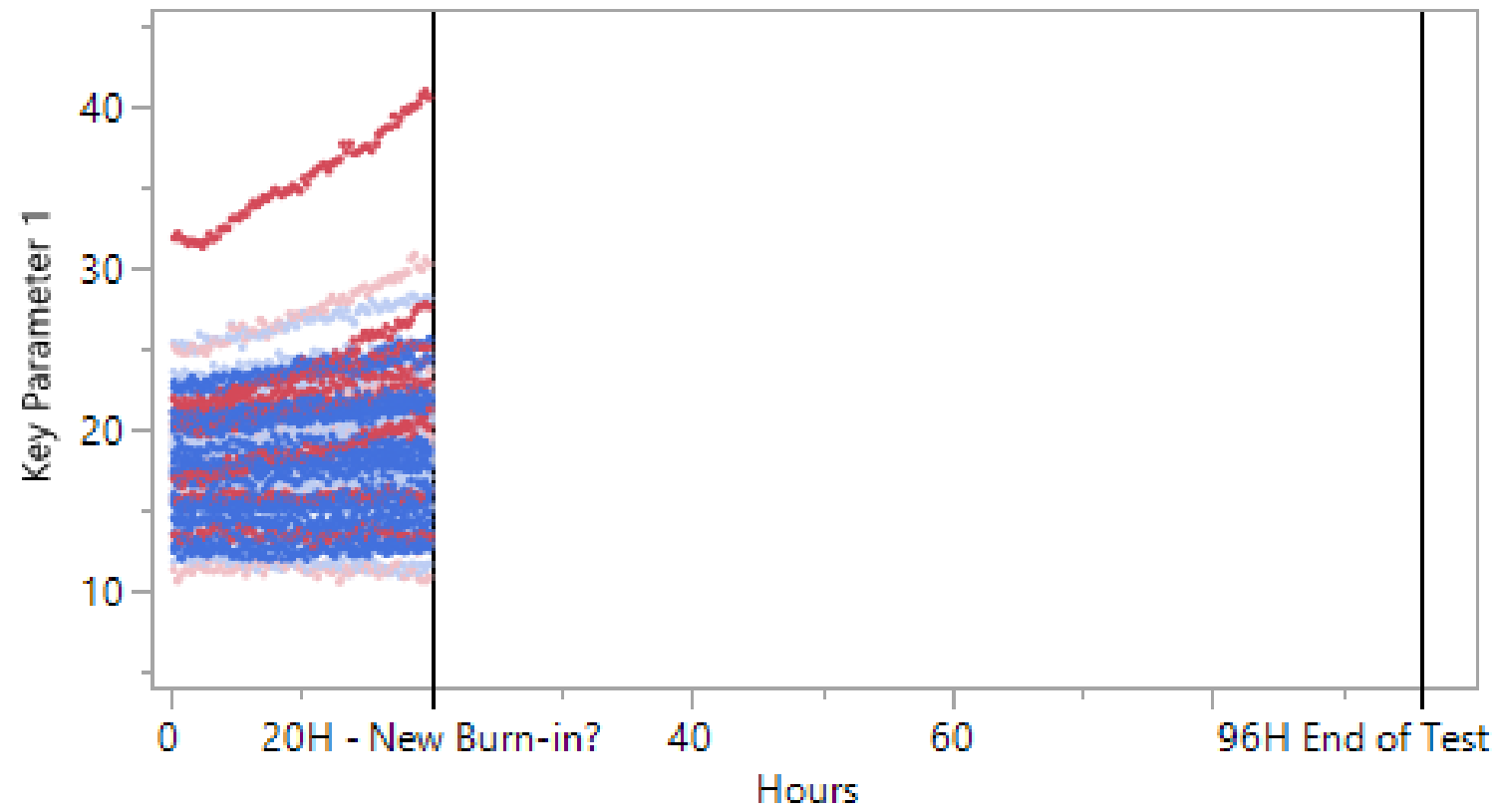












# Functional Data Analysis models

- B-Splines
  - Piecewise polynomials with an underlying mean model and variance components on the spline coefficients.
  - These often work the best.
  - Try these first and customize the #Knots as needed.
- P-Splines
  - P is for “Penalized”. These tend to have lots of knots and are often slower to fit but similar in properties to B Splines.
  - Worth trying if B Spline do not fit well.
- Fourier Basis
  - Uses a sine/cosine expansion as the basis.
  - Good for periodic data (like vibration/sound signals).
  - Usually the spline models work better on other types of functional data.

# P-Spline Functional Model Fit

$$y_i(t_{i,j}) = \sum_k \beta_k b(t_{i,j}) + \sum_k \gamma_{i,k} b(t_{i,j}) + \varepsilon_{i,j,k}$$

- $b(t_{i,j})$ : basis functions, these form  $X$ , and  $Z$ .
- $\beta_k$ : mean function coefficients, fixed effects
- $\gamma_{i,k} \sim N(0, \sigma_k^2)$ : random effects
- $\varepsilon_{i,j,k} \sim N(0, \sigma_\varepsilon^2)$ : errors

# Scoring New P-Spline Functions

Training

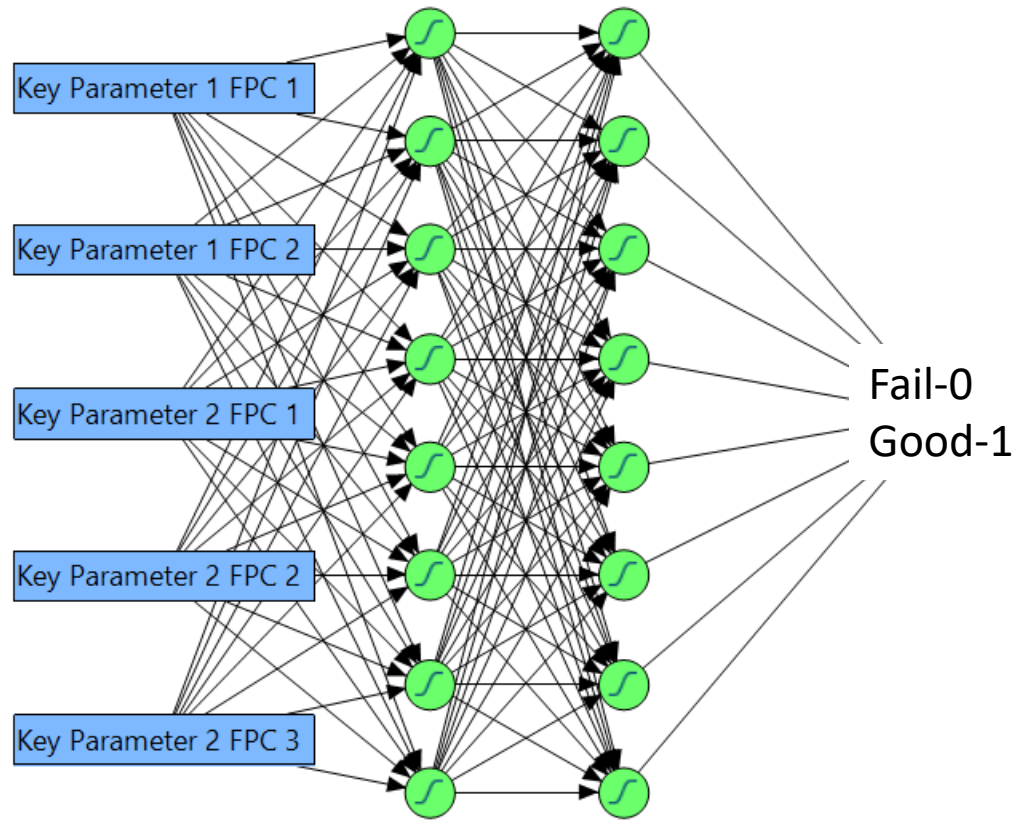
$$\hat{Y}_{Val} = \left( Z_{Val}^T Z_{Val} + G(\hat{\sigma}_{Tr}^2) \right)^{-1} Z_{Val}^T (y_{Val} - X_{Val} \hat{\beta}_{Tr})$$

- $\hat{\beta}_{Tr}, \hat{\sigma}_{Tr}^2$  estimated from training data
- Use BLUP formula to score  $\hat{Y}_{Val}$  or any new units

A best linear unbiased prediction (BLUP) estimate of realized values of a random variable are linear in the sense that they are linear functions of the data. They are unbiased in the sense that the average value of the estimate is equal to the average value of the quantity being estimated and best in the sense that they have minimum sum of squared error within the class of linear unbiased estimators. Estimators of random effects are called **predictors**, to distinguish them from **estimators** of fixed effects called estimators. BLUP estimates are solutions to mixed model equations and are usually different from generalized linear regression estimates used for fixed effects.

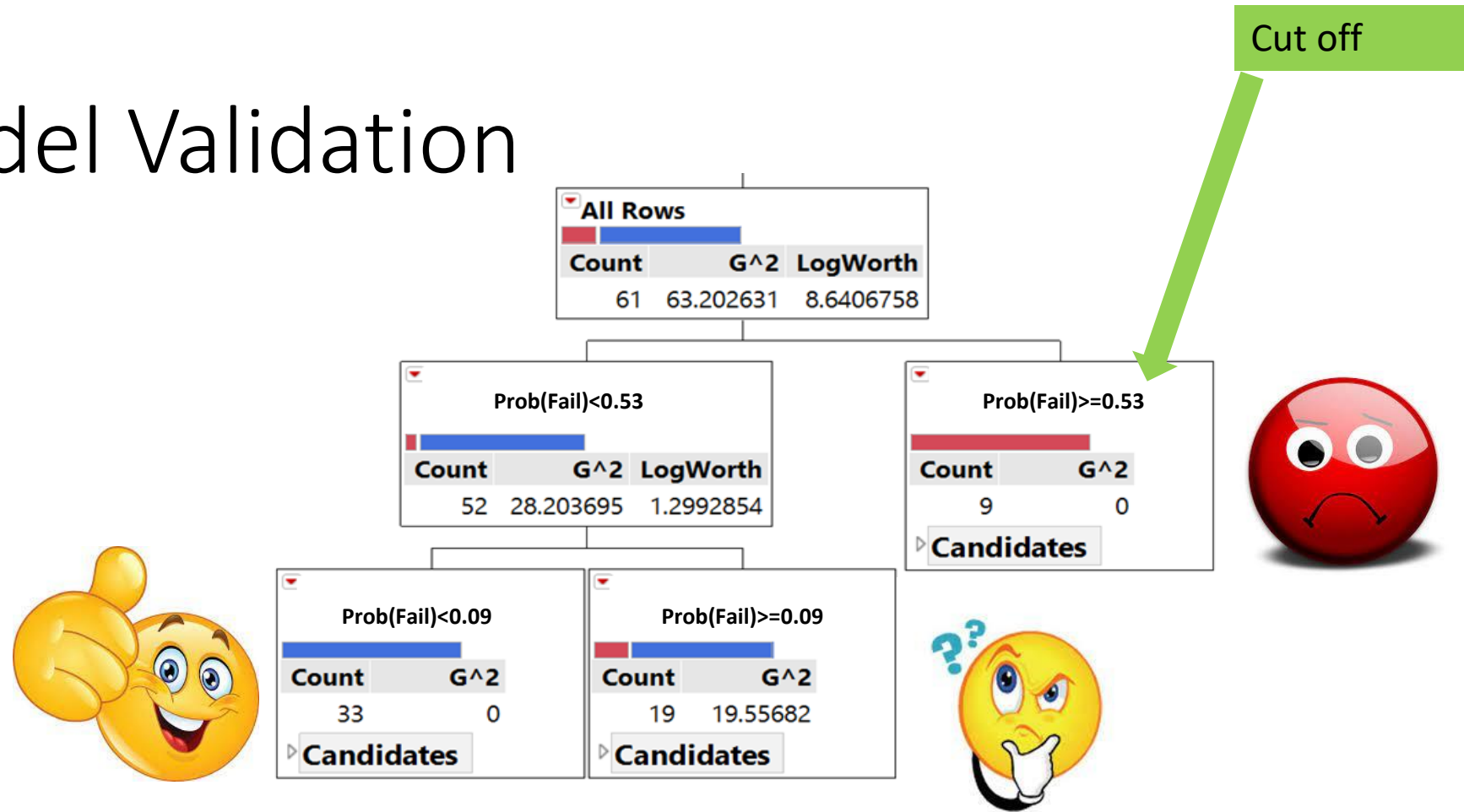
	UnitID	Validation	Failed	Key Parameter 1 FPC 1	Key Parameter 1 FPC 2
1	1	Training	0	-0.137461119	0.1518411781
2	2	Training	1	1.2865813341	0.2245665174
3	3	Training	0	1.7696429741	-0.097194514
4	4	Validation	1	2.2470498512	0.3152274003
5	5	Training	0	1.0745237905	0.0063042898
6	6	Training	0	-2.743836032	-0.00195229
7	7	Training	0	0.4589908625	0.1970255259
8	8	Training	0	-0.81562604	0.0974489975
9	9	Training	0	-0.547114624	-0.129940706
10	10	Training	0	-0.633798753	0.0691610259
11	11	Validation	0	1.2816670105	0.059283723
12	12	Training	1	-3.588716661	0.0642051917

- Data summarized into one row per unit
- Model failure probability




A two-layer Neural Network predicting failure probability

# Model Validation



A Regression Tree was used to predict “Censor” at 20 hours using the Neural probability as input, ***using only the Training subset of the data.***

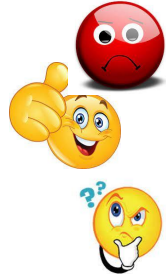
# Model Validation



		Fail		
Predicted Category		0	1	Total
Count				
Row %				
BAD		9	0	9
		100.00	0.00	
GOOD		0	33	33
		0.00	100.00	
MAYBE GOOD		4	15	19
		21.05	78.95	
Total		13	48	61

Training

		Fail		
Predicted Category		0	1	Total
Count				
Row %				
BAD		6	0	6
		100.00	0.00	
GOOD		1	19	20
		5.00	95.00	
MAYBE GOOD		0	5	5
		0.00	100.00	
Total		7	24	31



Validation

Yes/No/Maybe decision rule was developed from the neural network prediction



Dissolution  
Curves of  
12 tablets.  
Test and  
Reference

	Time	Label R	Data R	Label T	Data T
1	5	T1R	72.7	T1	46.6
2	5	T2R	78.8	T2	10.5
3	5	T3R	32.3	T3	10
4	5	T4R	38.8	T4	42.9
5	5	T5R	18.9	T5	61
6	5	T6R	52.1	T6	36.3
7	5	T7R	14.3	T7	6.4
8	5	T8R	67.8	T8	4.4
9	5	T9R	7.5	T9	5.4
10	5	T10R	8.5	T10	3.6
11	5	T11R	26.5	T11	6.4
12	5	T12R	10.2	T12	35
13	10	T1R	89.1	T1	74
14	10	T2R	94.4	T2	38.1
15	10	T3R	60.5	T3	30.9
16	10	T4R	63.7	T4	88.1
17	10	T5R	31.3	T5	84.3
18	10	T6R	79.6	T6	71.9
19	10	T7R	44.3	T7	39.4

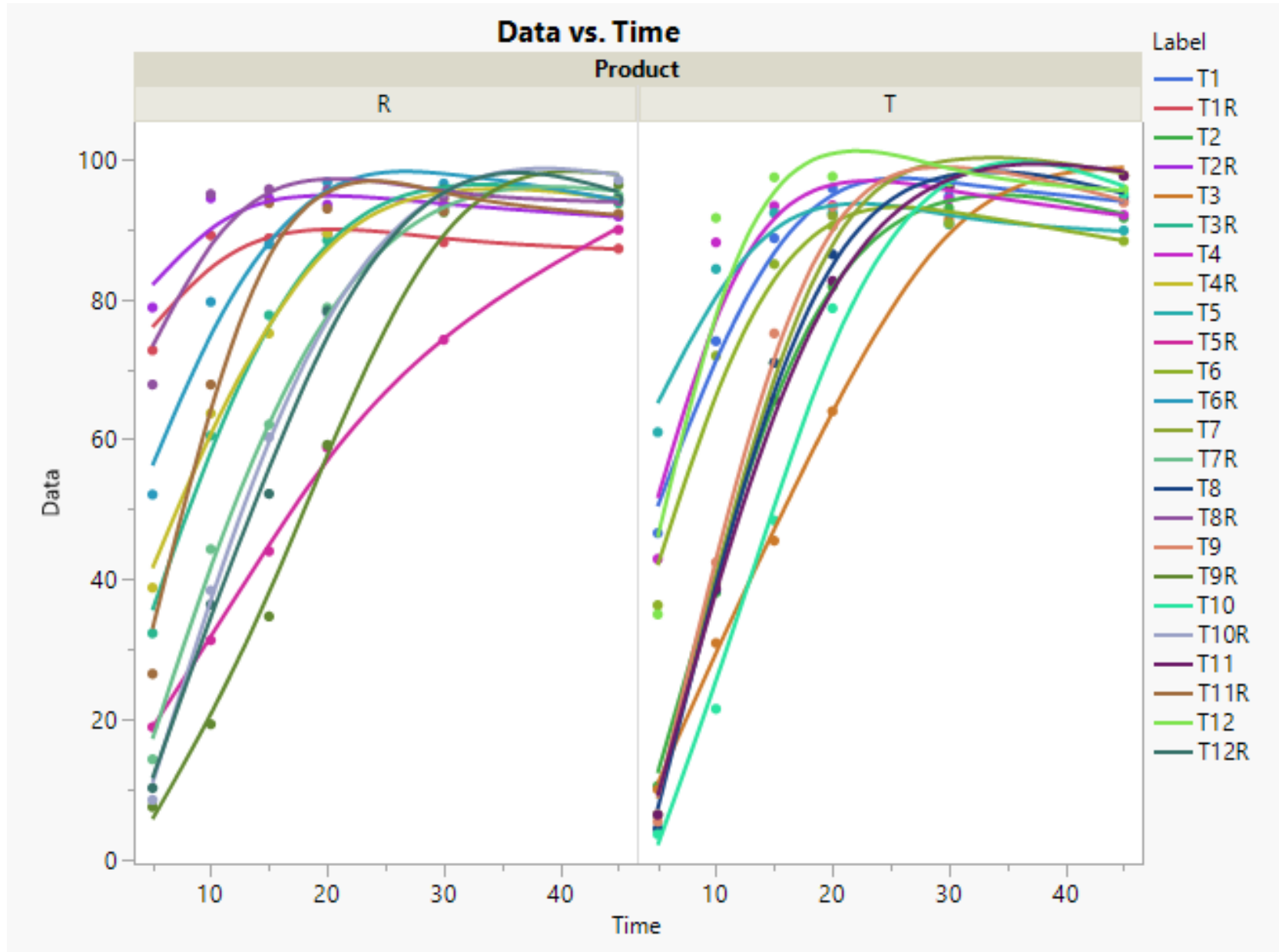
Test	
Level	Count
5	12
10	12
15	12
20	12
30	12
45	12
Total	72

Reference	
Level	Count
5	12
10	12
15	12
20	12
30	12
45	12
Total	72

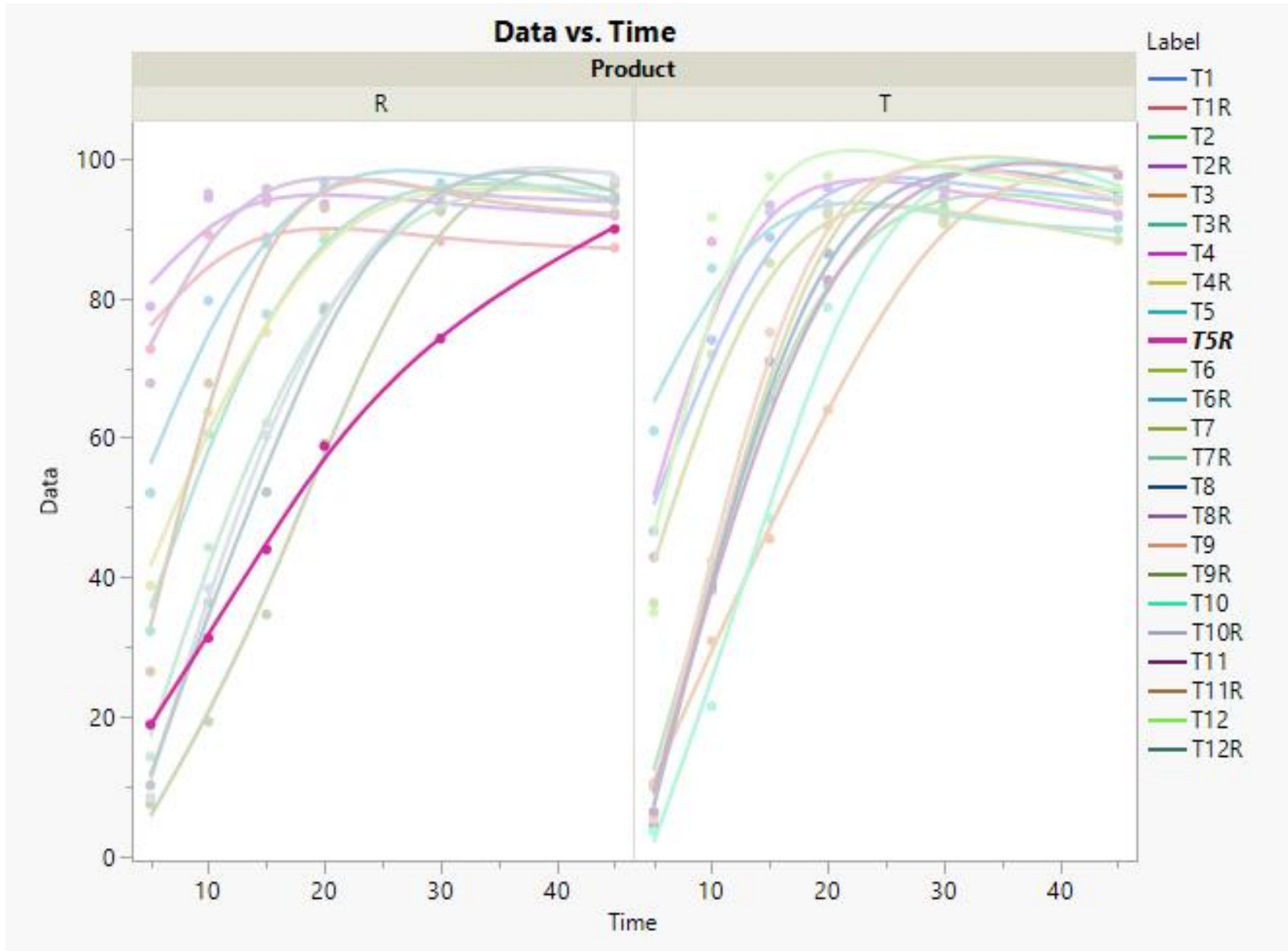


<https://www.youtube.com/watch?v=g4gxLG2IQeo>

Dissolution  
Curves of  
12 tablets.  
Test and  
Reference

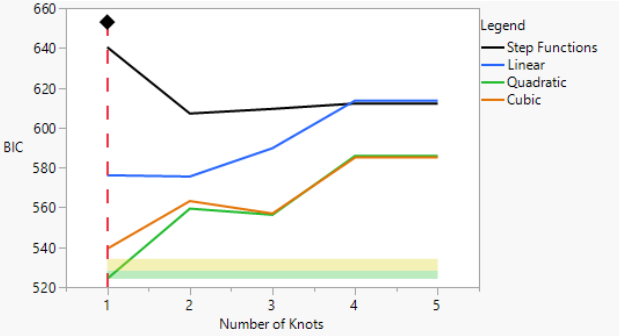
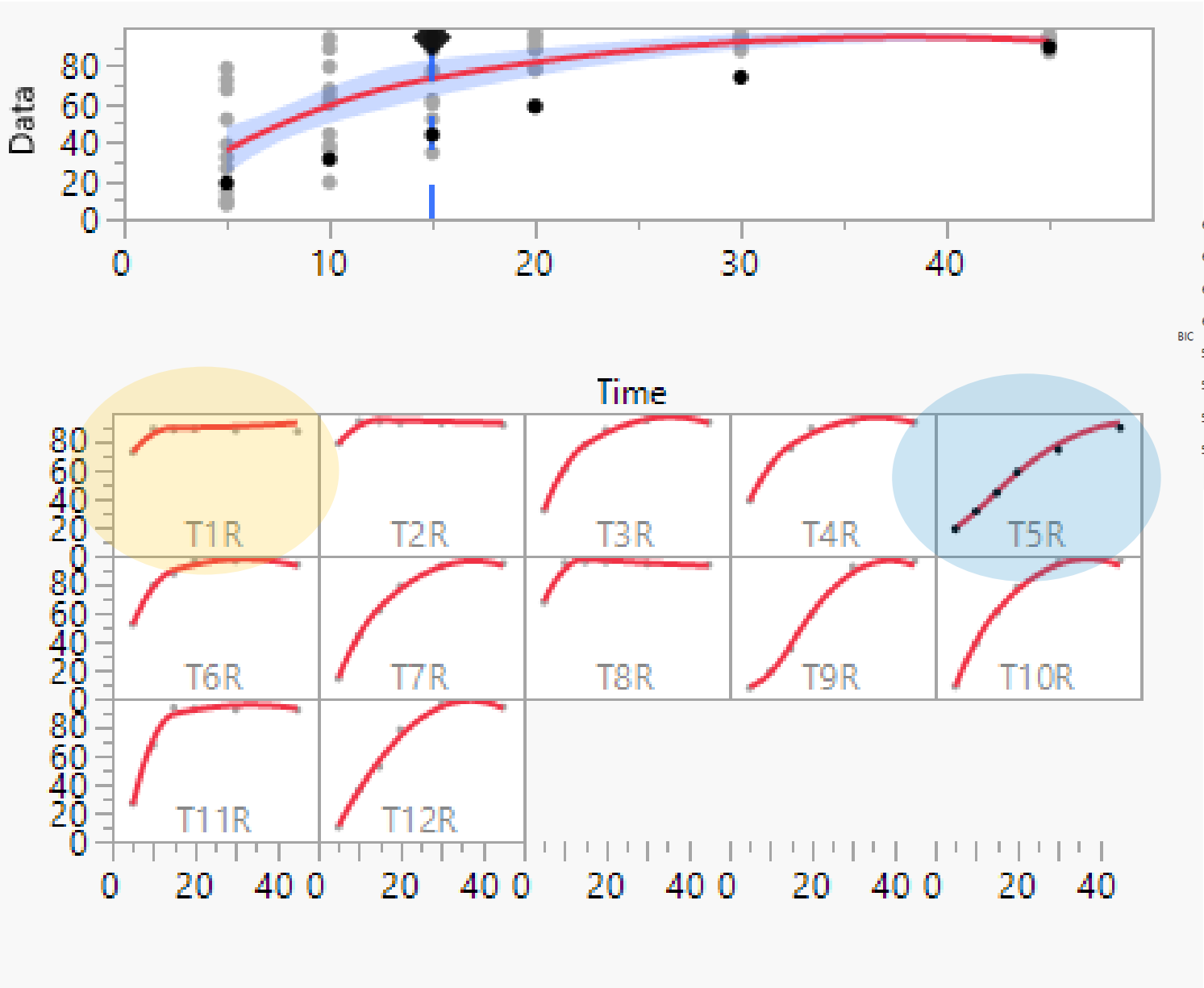


Dissolution  
Curves of  
12 tablets.  
Test  
T5R  
Is different





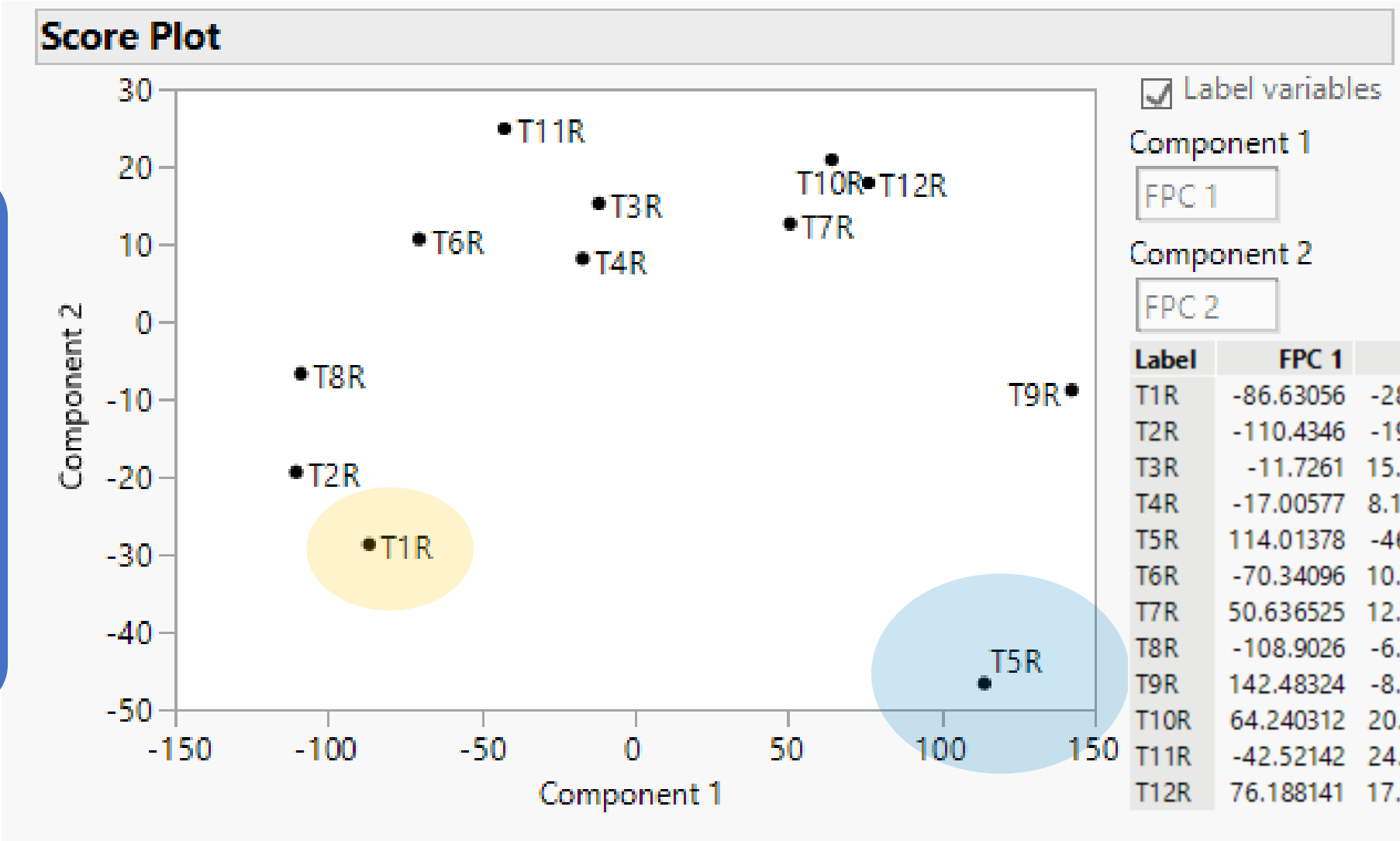
Dissolution  
Curves of  
12 tablets.  
Test T5R  
Is different



Quadratic B-spline with 1 knot

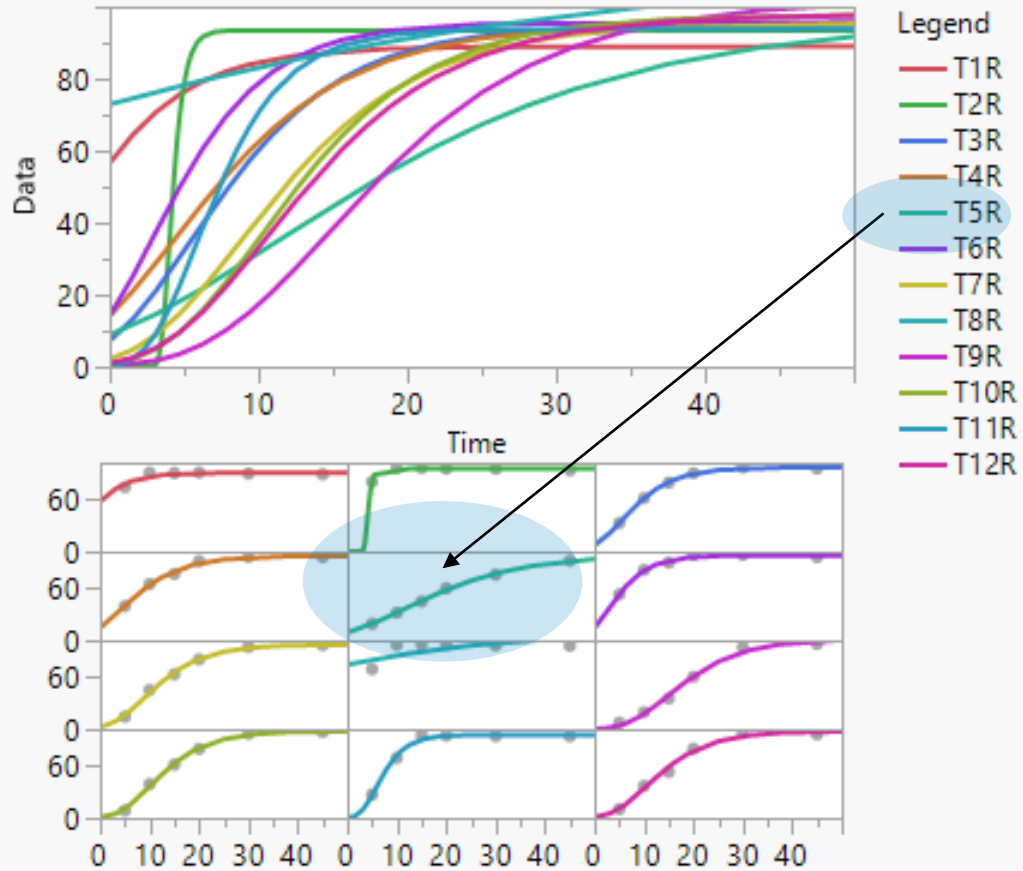


Dissolution  
Curves of  
12 tablets.  
  
Test T5R  
Is different



## Gompertz 3P

Plot



## Prediction Model

$$a \cdot \text{Exp} \left( - \text{Exp} \left( - b \cdot (\text{Time} - c) \right) \right)$$

$a$  = Asymptote

$b$  = Growth Rate

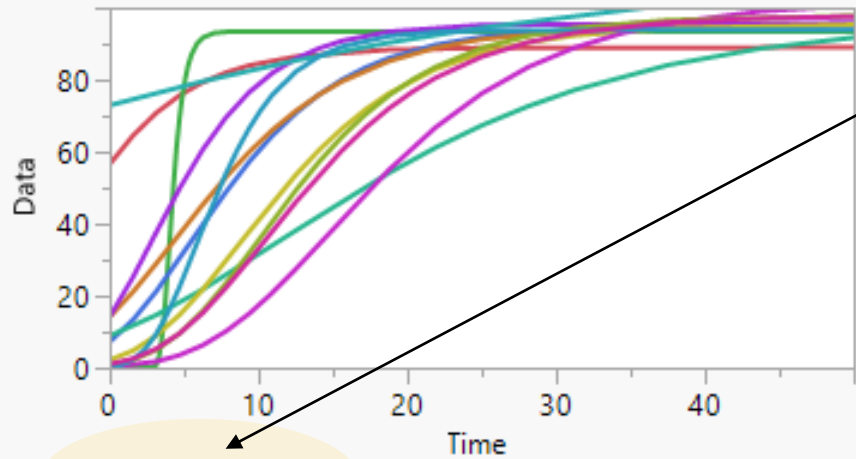
$c$  = Inflection Point

NLR

# Prediction Profiler

## Gompertz 3P

### Plot



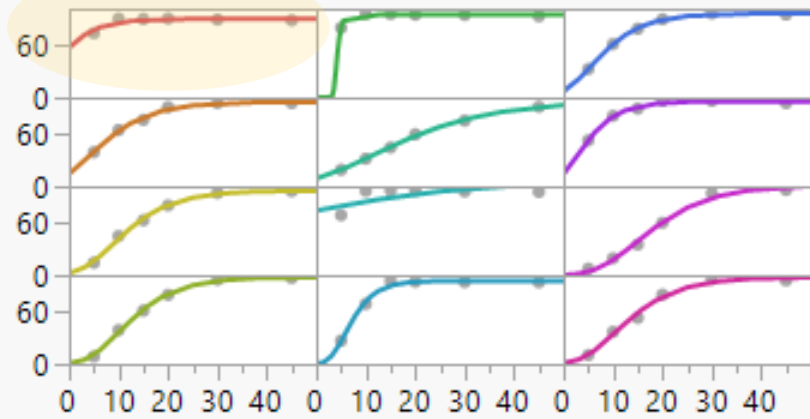
### Legend

- T1R
- T2R
- T3R
- T4R
- T5R
- T6R
- T7R
- T8R
- T9R
- T10R
- T11R
- T12R

-0.10658  
[-0.21774,  
0.004582]

.50086  
-0.37387,  
.375584]

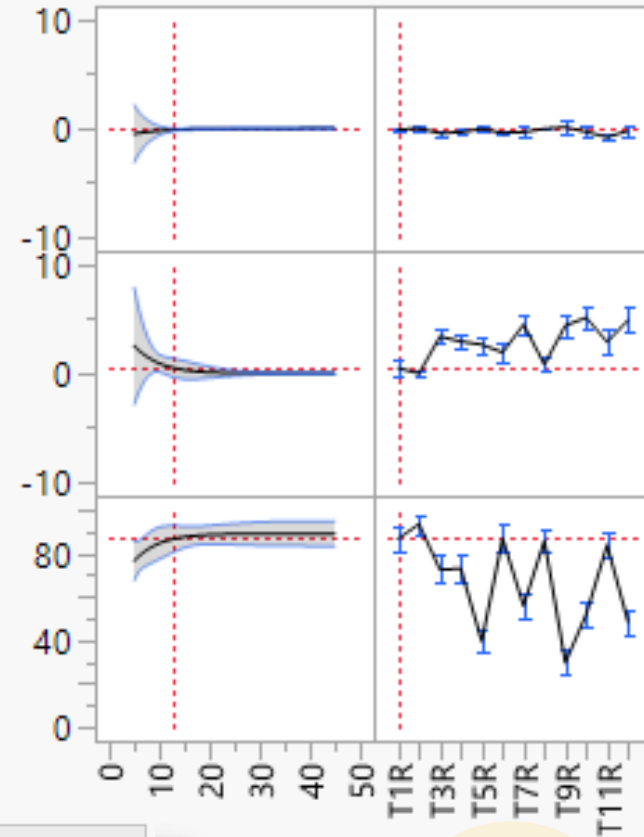
6.7501  
30.70902,  
2.79118]



### Prediction Model

$$a \cdot \text{Exp} \left( - \text{Exp} \left( - b \cdot (\text{Time} - c) \right) \right)$$

- a = Asymptote
- b = Growth Rate
- c = Inflection Point



13  
Time

T1R  
Label

NLR

# NLR

	Label	Asymptote	Growth Rate	Inflection Point
T1R	1 T1R	89.072244404	0.2185624809	-3.625806907
	2 T2R	93.480399791	1.76758908	4.0002987548
	3 T3R	95.117117858	0.1732544061	5.4556204689
	4 T4R	95.393703545	0.1508168903	4.2794474042
T5R	5 T5R	97.047132531	0.0750862269	11.579937352
	6 T6R	95.886344295	0.2282099484	2.8239229453
	7 T7R	95.608682945	0.1500953986	8.8540204547
	8 T8R	113.26922091	0.0355126872	-23.11022674
	9 T9R	102.16502758	0.1201635618	14.766362121
	10 T10R	97.965019617	0.1562304451	10.087517474
	11 T11R	94.032980681	0.3037771891	5.8648755174
	12 T12R	97.966870258	0.1439240958	10.549169714

## Prediction Model

$$a \cdot \text{Exp} \left( - \text{Exp} \left( - b \cdot (\text{Time} - c) \right) \right)$$

a = Asymptote  
 b = Growth Rate  
 c = Inflection Point

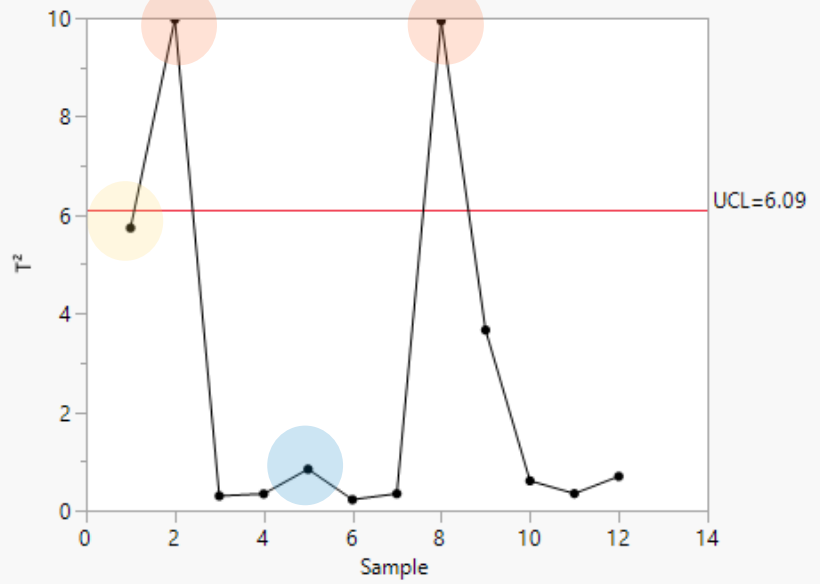


# multivariate statistical distance (MSD)



## Multivariate Control Chart

### T Square with All Principal Components



Note: UCL is calculated based on Alpha=0.05

### Principal Components: on Covariances

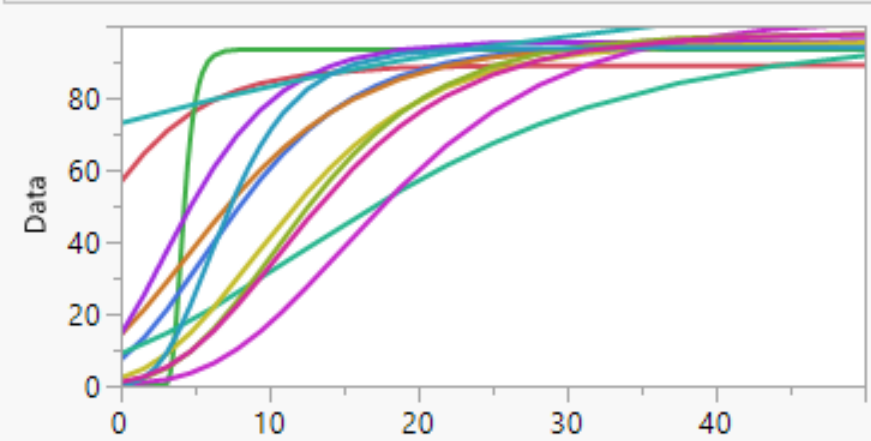
Eigenvalue	Percent	20	40	60	80	Cum Percent	ChiSquare	DF	Prob>ChiSq
109.6992	82.409					82.409	56.861	5.000	<.0001*
23.2208	17.444					99.853	37.506	2.000	<.0001*
0.1951	0.147					100.000	0.000	0.000	.

Eigenvectors			
Asymptote	-0.03538	0.19264	0.07053
Growth Rate	0.00038	-0.00663	2.26272
Inflection Point	0.08868	0.07689	0.01853

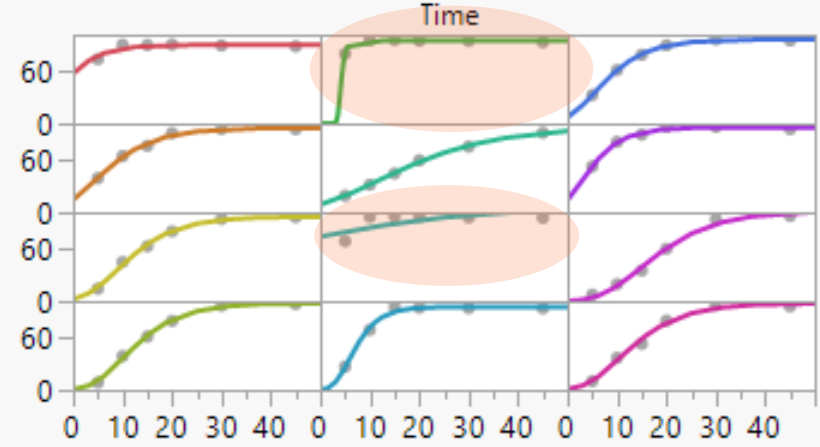
Note: Eigenvectors were divided by square root of eigenvalues.

## Gompertz 3P

### Plot

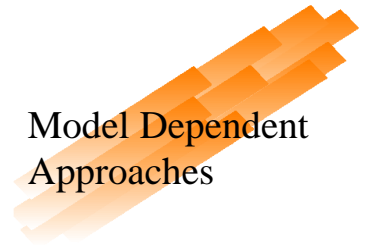


- Legend
- T1R
  - T2R
  - T3R
  - T4R
  - T5R
  - T6R
  - T7R
  - T8R
  - T9R
  - T10R
  - T11R
  - T12R



## Guidance for Industry

### Dissolution Testing of Immediate Release Solid Oral Dosage Forms



## Model Dependent Approaches

Thank you for your attention